

THE AMERICAN MEAT INSTITUTE

presents the

**WORKER SAFETY  
RECOGNITION  
AWARDS**

and the

**ENVIRONMENTAL  
RECOGNITION  
AWARDS**

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## **AWARDS PRESENTED BY:**

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AMERICAN FOODS GROUP, LLC

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AMERICAN MEAT INSTITUTE



# THE AMERICAN MEAT INSTITUTE WORKER SAFETY RECOGNITION

The primary program goals are to motivate participants to improve their safety performance through the establishment of sound safety and health programs at the plant level and to recognize those plants that have achieved a high level of safety performance as part of the continuing effort to reduce occupational injury and illness.

In addition, the program can boost employee morale, reduce expenses associated with injuries and illness in the workplace and enhance the meat and poultry industry's overall image regarding employee safety and health.

## AWARDS EXPLANATION

The various levels of awards that may be earned are based on an evaluation of each eligible plant's actual safety performance as well as its implementation of various key components of an effective safety and health program as measured by the safety program questionnaire. Of the 1,500 points available, 900 or 60 percent may be earned based on the outcome of a statistical analysis of the plant's injury and illness data performed by the National Safety Council staff. The analysis includes an evaluation of both the Total Recordable Cases rate and the rate for Cases With Days Away from Work, Job Transfer, or Restriction (DART). The two rates will each be worth up to 450 points (one half) of the total points available for safety performance.

# WORKER SAFETY AWARD WINNERS

## AWARD OF HONOR

Alma Foods, LLC  
Alma, Kansas

Jennie-O Turkey Store, Inc.  
Dawson, Minnesota

Case Farms  
Goldsboro, North Carolina

John Morrell Food Group  
Omaha, Nebraska

Farmer John  
Los Angeles, California

John Morrell Food Group  
Peru, Indiana

Golden Crisp Premium Foods  
Sioux Center, Iowa

Johnsonville Sausage, Inc.  
Banner Creek  
Sheboygan, Wisconsin

Hillshire Brands Company  
Florence, Alabama

Keystone Foods, LLC -  
Equity Group Georgia Division  
Camilla, Georgia

Hillshire Brands Company  
Haltom City, Texas

Hillshire Brands Company  
Newbern, Tennessee

Keystone Foods, LLC -  
Equity Group Kentucky Division  
Albany, Kentucky

Hillshire Brands Company  
St. Joseph, Missouri

Land O'Frost, Inc.  
Lansing, Illinois

Hillshire Brands Company  
Storm Lake, Iowa

Land O'Frost, Inc.  
Madisonville, Kentucky

Hillshire Brands Company  
Zeeland, Michigan

Land O'Frost, Inc.  
Searcy, Arkansas

Hormel Foods Corporation  
Austin, Minnesota

Momence Packing  
Sheboygan, Wisconsin

Hormel Foods Corporation  
Fremont, Nebraska

Murphy Brown, LLC  
Milford, Utah

JBS USA  
Omaha, Nebraska

Omaha Steaks  
Synder Plant  
Omaha, Nebraska

# WORKER SAFETY AWARD WINNERS

OSI Group  
Oakland, Iowa

Fair Oaks Farms, LLC  
Pleasant Prairie, Wisconsin

Rochelle Foods, LLC  
Rochelle, Illinois

Gibbon Packing  
Gibbon, Nebraska

Smithfield Farmland Fresh Meats  
Crete, Nebraska

Hillshire Brands Company  
San Lorenzo, California

Smithfield Farmland Fresh Meats  
Milan, Missouri

Hormel Foods Corporation  
Beloit, Wisconsin

Smithfield Farmland Fresh Meats  
Salt Lake City, Utah

Hormel Foods Corporation  
Tucker, Georgia

Smithfield Farmland Fresh Meats  
Tar Heel, North Carolina

Indiana Packers Corporation  
Delphi, Indiana

**AWARD OF MERIT**  
Birchwood Foods  
Columbus, Ohio

Jennie-O Turkey Store, Inc.  
Barron Feed Mill  
Barron, Wisconsin

Boar's Head Provisions Co., Inc.  
Jarratt, Virginia

Jennie-O Turkey Store, Inc.  
Barron Plant  
Barron, Wisconsin

Cargill  
Wyalusing, Pennsylvania

Jennie-O Turkey Store, Inc.  
Fairbault, Minnesota

Cargill Meat Solutions  
Fort Worth, Texas

Jennie-O Turkey Store, Inc.  
Henning, Minnesota

Cargill Meat Solutions  
Friona, Texas

Jennie-O Turkey Store, Inc.  
Montevideo, Minnesota

Dan's Prize, Inc.  
Long Prairie, Minnesota

Jennie-O Turkey Store, Inc.  
Perham, Minnesota

Dold Foods  
Wichita, Kansas

Jennie-O Turkey Store, Inc.  
Swanville, Minnesota

Jennie-O Turkey Store, Inc. Benson Avenue Plant Willmar, Minnesota	Keystone Foods, LLC - Equity Group Eufaula Division Bakerhill, Alabama
Jennie-O Turkey Store, Inc. Willmar Plant Willmar, Minnesota	Keystone Foods, LLC - Equity Group NC Division Reidsville, North Carolina
John Morrell Food Group Cincinnati, Ohio	Kraft Foods Group, Inc. Coschocton, Ohio
John Morrell Food Group Junction City, Kansas	Lloyd's Barbeque Company St. Paul, Minnesota
John Morrell Food Group Sioux Falls, South Dakota	Murphy Brown, LLC Warsaw, North Carolina
John Morrell Food Group St. Charles, Illinois	Murphy Brown, LLC Yuma, Colorado
John Morrell Food Group St. James, Minnesota	Omaha Steaks 96th Street Plant Omaha, Nebraska
Johnsonville Sausage, Inc. Countryside Sheboygan, Wisconsin	Osceola Foods Osceola, Iowa
Johnsonville Sausage, Inc. Meadowside Sheboygan, Wisconsin	Patrick Cudahy, LLC Cudahy, Wisconsin
Johnsonville Sausage, Inc. Riverside Sheboygan, Wisconsin	Quality Pork Processors Austin, Minnesota
Johnsonville Sausage, Inc. Watertown Sheboygan, Wisconsin	Rose Packing Company Chicago, Illinois
Keystone Foods, LLC - Equity Group Alabama Division Gadsden, Alabama	Smithfield Farmland Distribution Center Clayton, North Carolina



# WORKER SAFETY AWARD WINNERS

Smithfield Farmland Fresh Meats  
Denison, Iowa

Boar's Head Provisions Co., Inc.  
Petersburg, Virginia

Smithfield Farmland Fresh Meats  
Smithfield, Virginia

Farmland Foods, Inc.  
Arnold, Pennsylvania

Smithfield Farmland  
Packaged Meats  
Grayson, Kentucky

FPL Foods, LLC  
West Columbia, South Carolina

Smithfield Farmland  
Packaged Meats  
Wichita, Kansas

Hormel Foods Corporation  
Algona, Iowa

Hormel Foods Corporation  
Dubuque, Iowa

Smithfield Farmland  
Packaged Meats  
Wilson, North Carolina

John Morrell Food Group  
Mason City, Iowa

**AWARD OF COMMENDATION**  
Amick Farms, LLC  
Hurlock, Maryland

John Morrell Food Group  
Sioux City, Iowa

Bar-S Foods Company  
Lawton, Oklahoma

John Morrell Food Group  
Smithfield, Virginia

BEF Foods, Inc.  
Hillsdale, Michigan

Keystone Foods, LLC -  
Equity Group Ohio Division  
North Baltimore, Ohio

Birchwood Foods  
Kenosha, Wisconsin

Kraft Foods Group  
Fullerton, California

Boar's Head Provisions Co., Inc.  
Browerville, Minnesota

Long Prairie Packing  
Long Prairie, Minnesota

Boar's Head Provisions Co., Inc.  
Forrest City, Arkansas

Mohawk Packing Company  
San Jose, California

Boar's Head Provisions Co., Inc.  
Holland, Michigan

Murphy Brown, LLC  
Algona, Iowa

Murphy Brown, LLC  
Kenansville, North Carolina

Murphy Brown, LLC  
Laverne, Oklahoma

Murphy Brown, LLC  
Waverly, Virginia

Omaha Steaks  
F street Plant  
Omaha, Nebraska

OSI Group, LLC  
Chicago, Illinois

Plumrose USA, Inc.  
Elkhart, Indiana

Saag's Products, LLC  
San Leandro, California

Saratoga Foods  
Bolingbrook, Illinois

Smithfield Farmland  
Packaged Meats  
Lincoln, Nebraska

Smithfield Farmland  
Printing Operations  
Independence, Missouri

Triumph Foods  
St. Joseph, Missouri

CERTIFICATE OF RECOGNITION  
American Foods Group  
Omaha, Nebraska

American Foods Group  
Yankton, South Dakota

American Prepared Foods, LLC  
Oklahoma City, Oklahoma

BEF Foods, Inc.  
Sulphur Springs, Texas

BEF Foods, Inc.  
Xenia, Ohio

Burke Corporation  
Nevada, Iowa

Cargill Value Added Meats  
Columbus, Nebraska

Clemens Food Group  
Hatfield, Pennsylvania

Dakota Premium Foods, LLC  
South Saint Paul, Minnesota

FPL Food, LLC  
Augusta, Georgia

Greater Omaha Packing Company  
Omaha, Nebraska

Hormel Foods Corporation  
Knoxville, Iowa

Hormel Foods Corporation  
Stockton, California

John Morrell Food Group  
Springfield, Massachusetts

Land O'Frost, Inc.  
West Point, Nebraska

# WORKER SAFETY AWARD WINNERS

Murphy Brown, LLC  
Rose Hill, North Carolina

Plumrose USA, Inc.  
Council Bluffs, Iowa

Premium Pet Health, LLC  
Orange City, Iowa

R.L. Zeigler Co., Inc.  
Selma, Alabama

Smithfield Farmland  
Packaged Meats  
Carroll, Iowa

Smithfield Farmland  
Packaged Meats  
Kansas City, Missouri

Smithfield Farmland Fresh Meats  
Monmouth, Illinois

Swiss American Sausage Co.  
Lathrop, California

## THE AMERICAN MEAT INSTITUTE ENVIRONMENTAL RECOGNITION

The American Meat Institute has developed for its members' use a series of environmental tools that may be adopted to address specific plant issues.

The Environmental Recognition Award Program is a four-tier, voluntary environmental management system toolbox, coupled with an awards program that ranges from simple to complex.

## THE TIERED APPROACH

The American Meat Institute developed a four-tiered environmental recognition program to help increase EMS development and implementation throughout the meat and poultry industry, a proven method to achieve continual environmental improvement.

The program begins in Tier 1 with a basic package of environmental policy statements and environmental policy compliance criteria, advances through more comprehensive requirements in Tier 2, incorporates a complete EMS model developed in cooperation with the EPA as Tier 3, and culminates with an ISO 14001 EMS as Tier 4.

# ENVIRONMENTAL AWARD WINNERS

## TIER 4

814 Americas, Inc.  
Elizabeth, New Jersey

Farmland Foods, Inc.  
Crete, Nebraska

Farmland Foods, Inc.  
Lincoln, Nebraska

Farmland Foods, Inc.  
Martin City, Missouri

Farmland Foods, Inc.  
Milan, Missouri

Farmland Foods, Inc.  
Salt Lake City, Utah

Farmland Foods, Inc.  
Wichita, Kansas

JBS Swift Beef Company  
Greeley, Colorado

JBS Green Bay, Inc.  
Green Bay, Wisconsin

JBS Green Bay, Inc.  
Souderton, Pennsylvania

John Morrell Food Group  
Cincinnati, Ohio

John Morrell Food Group  
Junction City, Kansas

John Morrell Food Group  
Mason City, Iowa

John Morrell Food Group  
Peru, Indiana

John Morrell Food Group  
San Jose, California

John Morrell Food Group  
Sioux Center, Iowa

John Morrell Food Group  
Sioux City, Iowa

John Morrell Food Group  
Sioux Falls, South Dakota

John Morrell Food Group  
Springfield, Massachusetts

John Morrell Food Group  
St. Charles, Illinois

John Morrell Food Group  
St. James, Minnesota

Kraft Foods Group, Inc.  
Newberry, South Carolina

Patrick Cudahy, LLC  
Cudahy, Wisconsin

Premium Pet Health, LLC  
Denver, Colorado

Premium Pet Health, LLC  
Sioux City, Iowa

Premium Pet Health, LLC  
Smithfield, Virginia

Saratoga Food Specialties  
Bolingbrook, Illinois

# ENVIRONMENTAL AWARD WINNERS

Smithfield Packing Company  
Carroll, Iowa

Smithfield Packing Company  
Charlotte, North Carolina

Smithfield Packing Company  
Clayton, North Carolina

Smithfield Packing Company  
Clinton, North Carolina

Smithfield Packing Company  
Cumming, Georgia

Smithfield Packing Company  
Denison, Iowa

Smithfield Packing Company  
Kinston, North Carolina

Smithfield Packing Company  
Middlesboro, Kentucky

Smithfield Packing Company  
Monmouth, Illinois

Smithfield Packing Company  
Omaha, Nebraska

Smithfield Packing Company  
Smithfield, Virginia

Smithfield Packing Company  
Toano, Virginia

## TIER 3

Alma Foods  
Alma, Kansas

American Foods Group  
Oklahoma City, Oklahoma

American Foods Group  
Omaha, Nebraska

Burke Corporation  
Nevada, Iowa

Butterball, LLC  
Carthage, Missouri

Butterball, LLC  
Sherwin Feed Mill  
Columbus, Kansas

Butterball, LLC  
Green Forest, Arkansas

Butterball, LLC  
Jonesboro, Arkansas

Butterball, LLC  
Mountain Home Feed Mill  
Mountain Home, Arkansas

Butterball, LLC  
Mt. Olive, North Carolina

Butterball, LLC  
Alix Feed Mill  
Ozark, Arkansas

Butterball, LLC  
Ozark, Arkansas

Butterball, LLC  
Turkey Feed Mill  
Turkey, North Carolina

Clemens Food Group  
Hatfield, Pennsylvania

Dan's Prize, Inc.  
Long Prairie, Minnesota

Dan's Prize, Inc.  
South Browerville, Minnesota

Dold Foods, LLC  
Wichita, Kansas

Farmer John  
Vernon, California

Hillshire Brands Company  
Florence, Alabama

Hillshire Brands Company  
Haltom City, Texas

Hillshire Brands Company  
Kansas City, Kansas

Hillshire Brands Company  
Newbern, Tennessee

Hillshire Brands Company  
San Lorenzo, California

Hillshire Brands Company  
St. Joseph, Missouri

Hillshire Brands Company  
Storm Lake, Iowa

Hillshire Brands Company  
Zeeland, Michigan

Hormel Foods Corporation  
Algona, Iowa

Hormel Foods Corporation  
Austin, Minnesota

Hormel Foods Corporation  
Beloit, Wisconsin

Hormel Foods Corporation  
Fremont, Nebraska

Hormel Foods Corporation  
Stockton, California

Hormel Foods Corporation  
Tucker, Georgia

Jennie-O Turkey Store, Inc.  
Barron, Wisconsin

Jennie-O Turkey Store, Inc.  
Faribault, Minnesota

Jennie-O Turkey Store, Inc.  
Melrose, Minnesota

Jennie-O Turkey Store, Inc.  
Montevideo, Minnesota

Jennie-O Turkey Store, Inc.  
Pelican Rapids, Minnesota

Jennie-O Turkey Store, Inc.  
Benson Avenue Plant  
Willmar, Minnesota

Jennie-O Turkey Store, Inc.  
Willmar Avenue  
Willmar, Minnesota

# ENVIRONMENTAL AWARD WINNERS

Lloyd's Barbeque Co., LLC  
St. Paul, Minnesota

Tyson Fresh Meats, Inc.  
Denison, Iowa

Osceola Foods, LLC  
Osceola, Iowa

Tyson Fresh Meats, Inc.  
Emporia, Kansas

OSI Group  
Chicago, Illinois

Tyson Fresh Meats, Inc.  
Holcomb, Kansas

OSI Group  
West Chicago, Illinois

Tyson Fresh Meats, Inc.  
Lexington, Nebraska

Progressive Processing, LLC  
Dubuque, Iowa

Tyson Fresh Meats, Inc.  
Logansport, Indiana

Rochelle Foods, LLC  
Rochelle, Illinois

Tyson Fresh Meats, Inc.  
Madison, Nebraska

Saag's Specialty Meats, LLC  
San Leandro, California

Tyson Fresh Meats, Inc.  
Perry, Iowa

Swiss American Sausage Co.  
Lathrop, California

Tyson Fresh Meats, Inc.  
Storm Lake, Iowa

Tyson Foods, Inc.  
Monroe, North Carolina

## TIER 2

American Foods Group  
St. Paul, Minnesota

Tyson Foods, Inc.  
Temperanceville, Virginia

American Foods Group  
Yankton, South Dakota

Tyson Foods, Inc.  
Wilkesboro, North Carolina

Indiana Packers Corporation  
Delphi, Indiana

Tyson Fresh Meats, Inc.  
Amarillo, Texas

Land O'Frost, Inc.  
Lansing, Illinois

Tyson Fresh Meats, Inc.  
Columbus, Iowa

Land O'Frost, Inc.  
Madisonville, Kentucky

Tyson Fresh Meats, Inc.  
Dakota Dunes, South Dakota



Land O'Frost, Inc.  
Searcy, Arkansas

OSI Group  
Oakland, Iowa

Land O'Frost, Inc.  
West Point, Nebraska

Performance Pet Products, LLC  
Mitchell, South Dakota

**TIER 1**

American Foods Group  
Green Bay, Wisconsin

Boar's Head Provisions Co., Inc.  
Forrest City, Arkansas

Boar's Head Provisions Co., Inc.  
Holland, Michigan

Boar's Head Provisions Co., Inc.  
Jarratt, Virginia

Boar's Head Provisions Co., Inc.  
Petersburg, Virginia

FPL Foods, LLC  
West Columbia, South Carolina

Keystone Foods, LLC -  
Equity Group Georgia Division  
Camilla, Georgia

Keystone Foods, LLC -  
Equity Group Kentucky Division  
Albany, Kentucky

Keystone Foods, LLC -  
Equity Group NC Division  
Reidsville, North Carolina

Long Prairie Packing Company  
Long Prairie, Minnesota



CONGRATULATIONS TO THE  
WINNERS FOR YOUR  
OUTSTANDING ACHIEVEMENTS  
IN WORKER SAFETY AND  
ENVIRONMENTAL  
IMPROVEMENT.

SEE YOU NEXT YEAR!



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