

THE AMERICAN MEAT INSTITUTE

presents the

**WORKER SAFETY
RECOGNITION
AWARDS**

and the

**ENVIRONMENTAL
ACHIEVEMENT**

and

**RECOGNITION
AWARDS**



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KANSAS CITY, MISSOURI**

**CONGRATULATIONS TO THE
WINNERS FOR YOUR
OUTSTANDING ACHIEVEMENTS
IN WORKER SAFETY AND
ENVIRONMENTAL
IMPROVEMENT.**

SEE YOU NEXT YEAR!

TABLE OF CONTENTS

WORKER SAFETY RECOGNITION AWARDS	4	
HONOR	5	
MERIT		6
AWARD OF COMMENDATION	8	
CERTIFICATE OF RECOGNITION	9	
ENVIRONMENTAL ACHIEVEMENT AWARDS	10	
WINNERS	11	
ENVIRONMENTAL RECOGNITION AWARDS	12	
TIER 4	13	
TIER 3	14	
TIER 2	16	
TIER 1	17	

AWARDS PRESENTED BY:

J. PATRICK BOYLE, PRESIDENT & CEO,
AMERICAN MEAT INSTITUTE

THE AMERICAN MEAT INSTITUTE WORKER SAFETY RECOGNITION

The primary program goals are to motivate participants to improve their safety performance through the establishment of sound safety and health programs at the plant level and to recognize those plants that have achieved a high level of safety performance as part of the continuing effort to reduce occupational injury and illness.

In addition, the program can boost employee morale, reduce expenses associated with injuries and illness in the workplace and enhance the meat and poultry industry's overall image regarding employee safety and health.

AWARDS EXPLANATION

The various levels of awards that may be earned are based on a evaluation of each eligible plant's actual safety performance as well as its implementation of various key components of an effective safety and health program as measured by the safety program questionnaire. Of the 1,500 points available, 900 or 60 percent may be earned based on the outcome of a statistical analysis of the plant's injury and illness data performed by the National Safety Council staff. The analysis includes an evaluation of both the Total Recordable Cases rate and the rate for Cases With Days Away from Work, Job Transfer, or Restriction (DART). The two rates will each be worth up to 450 points (one half) of the total points available for safety performance.

Gibbon Packing, LLC
Gibbon, Nebraska

Indiana Packers Corporation
Delphi, Indiana

Land O'Frost, Inc.
Lansing, Illinois

Land O'Frost, Inc.
Madisonville, Kentucky

Land O'Frost, Inc.
Searcy, Arkansas

Tyson Refrigerated Processed
Meats, Inc.
Vernon, Texas

TIER 1

Banner Creek, LLC
Holton, Kansas

Dakota Premium Foods, LLC
South St. Paul, Minnesota

FPL Food, LLC
Augusta, Georgia

FPL Food, LLC
West Columbia, South Carolina

Johnsonville Sausage, LLC
Sheboygan Falls, Wisconsin

Land O'Frost, Inc.
West Point, Nebraska

Long Prairie Packing Company
Long Prairie, Minnesota

Momence Packing Company
Momence, Illinois

OSI Group
Chicago, Illinois

OSI Group
West Chicago, Illinois

OSI Group
West Jordan, Utah

Performance Pet Products, LLC
Mitchell, South Dakota

ENVIRONMENTAL AWARD WINNERS

Maple Leaf Foods, Inc.
Brandon, Manitoba

Osceola Food, LLC
Osceola, Iowa

Premium Pet Health—East
Smithfield, Virginia

Progressive Processing, LLC
Dubuque, Iowa

Rochelle Foods, LLC
Rochelle, Illinois

Saag's Specialty Meats, LLC
San Leandro, California

Swiss American Sausage Co.
Lathrop, California

Tyson Foods, Inc.
Monroe, North Carolina

Tyson Foods, Inc.
New Holland, Pennsylvania

Tyson Foods, Inc.
Temperanceville, Virginia

Tyson Foods, Inc.
Wilkesboro, North Carolina

Tyson Fresh Meats, Inc.
Amarillo, Texas

Tyson Fresh Meats, Inc.
Columbus Junction, Iowa

Tyson Fresh Meats, Inc.
Dakota Dunes, South Dakota

Tyson Fresh Meats, Inc.
Denison, Iowa

Tyson Fresh Meats, Inc.
Emporia, Kansas

Tyson Fresh Meats, Inc.
Holcomb, Kansas

Tyson Fresh Meats, Inc.
Lexington, Nebraska

Tyson Fresh Meats, Inc.
Logansport, Indiana

Tyson Fresh Meats, Inc.
Madison, Nebraska

Tyson Fresh Meats, Inc.
Perry, Iowa

Tyson Fresh Meats, Inc.
Storm Lake, Iowa

TIER 2

Alma Foods, LLC
Alma, Kansas

Boar's Head Provisions Co., Inc.
Forrest City, Arkansas

Boar's Head Provisions Co., Inc.
Holland, Michigan

Boar's Head Provisions Co., Inc.
Jarratt, Virginia

Boar's Head Provisions Co., Inc.
Petersburg, Virginia

WORKER SAFETY AWARD WINNERS

AWARD OF HONOR

Alma Foods, LLC
Alma, Kansas

Dan's Prize, Inc.
Long Prairie, Minnesota

Farmer John
Los Angeles, California

Farmland Foods, Inc.
Milan, Missouri

Farmland Foods, Inc.
Salt Lake City, Utah

FPL Food, LLC
Augusta, Georgia

Gibbon Packing, LLC
Gibbon, Nebraska

Hillshire Brands Company
Alexandria, Kentucky

Hillshire Brands Company
Florence, Alabama

Hillshire Brands Company
Haltom City, Texas

Hillshire Brands Company
New London, Wisconsin

Hillshire Brands Company
Newbern, Tennessee

Hillshire Brands Company
St. Joseph, Missouri

Hillshire Brands Company
Storm Lake, Iowa

Hillshire Brands Company
Zeeland, Michigan

Hormel Foods Corporation
Fremont, Nebraska

John Morrell Food Group
Omaha, Nebraska

John Morrell Food Group
Sioux Center, Iowa

Johnsonville Sausage, Inc.
Banner Creek
Sheboygan, Wisconsin

Keystone Foods, LLC -
Equity Group Georgia Division
Camilla, Georgia

Keystone Foods, LLC -
Equity Group Kentucky Division
Albany, Kentucky

Land O'Frost, Inc.
Lansing, Illinois

Land O'Frost, Inc.
Madisonville, Kentucky

Land O'Frost, Inc.
Searcy, Arkansas

Momence Packing
Sheboygan, Wisconsin

Rochelle Foods, LLC
Rochelle, Illinois

WORKER SAFETY AWARD WINNERS

Smithfield Packing Company, Inc.
Kinston, North Carolina

XL Four Star Beef, Inc.
Omaha, Nebraska

AWARD OF MERIT
AdvancePierre Foods
Cincinnati, Ohio

Bar-S Foods Company
Altus, Oklahoma

BEF Foods, Inc.
Bidwell, Ohio

BEF Foods, Inc.
Richardson, Texas

Birchwood Foods
Columbus, Ohio

Boar's Head Provisions Co., Inc.
Jarratt, Virginia

Cargill Meat Solutions
Friona, Texas

Cargill Meat Solutions
Springdale, Arkansas

Cargill Meat Solutions
Wyalusing, Pennsylvania

Case Farms Chicken
Goldsboro, North Carolina

Dietz & Watson, Inc.
Philadelphia, Pennsylvania

Dold Foods
Wichita, Kansas

Fair Oak Farms, LLC
Pleasant Prairie, Wisconsin

Farmland Foods, Inc.
Crete, Nebraska

Farmland Foods, Inc.
Denison, Iowa

Farmland Foods, Inc.
Monmouth, Illinois

Farmland Foods, Inc.
Wichita, Kansas

Hormel Food Corporation
Austin, Minnesota

Hormel Food Corporation
Beloit, Wisconsin

Hormel Food Corporation
Tucker, Georgia

Indiana Packers Corporation
Delphi, Indiana

John Morrell Food Group
Cincinnati, Ohio

John Morrell Food Group
Junction City, Kansas

John Morrell Food Group
Mason City, Iowa

John Morrell Food Group
Peru, Indiana

Clemens Food Group
Hatfield, Pennsylvania

Dan's Prize, Inc.
Browerville, Minnesota

Dan's Prize, Inc.
Long Prairie, Minnesota

Dold Foods, LLC
Wichita, Kansas

Hillshire Brands Company
Florence, Arkansas

Hillshire Brands Company
Haltom City, Texas

Hillshire Brands Company
Kansas City, Kansas

Hillshire Brands Company
New London, Wisconsin

Hillshire Brands Company
Newbern, Tennessee

Hillshire Brands Company
St. Joseph, Missouri

Hillshire Brands Company
Storm Lake, Iowa

Hillshire Brands Company
Zeeland, Michigan

Hormel Foods Corporation
Algona, Iowa

Hormel Foods Corporation
Austin, Minnesota

Hormel Foods Corporation
Beloit, Wisconsin

Hormel Foods Corporation
Fremont, Nebraska

Hormel Foods Corporation
Knoxville, Iowa

Hormel Foods Corporation
Stockton, California

Hormel Foods Corporation
Tucker, Georgia

Jennie-O Turkey Store, Inc.
Barron, Wisconsin

Jennie-O Turkey Store, Inc.
Faribault, Minnesota

Jennie-O Turkey Store, Inc.
Melrose, Minnesota

Jennie-O Turkey Store, Inc.
Montevideo, Minnesota

Jennie-O Turkey Store, Inc.
Pelican Rapids, Minnesota

Jennie-O Turkey Store, Inc.
Benson Avenue

Jennie-O Turkey Store, Inc.
Willmar Avenue

Jennie-O Turkey Store, Inc.
Willmar, Minnesota

Lloyd's Barbeque Co., LLC
St. Paul, Minnesota

ENVIRONMENTAL AWARD WINNERS

Keystone Foods, LLC-
Equity Group Ohio Division
North Baltimore, Ohio

Kraft Foods Group, Inc.
Newberry, South Carolina

Premium Pet Health
Denver, Colorado

Premium Pet Health
Sioux City, Iowa

Smithfield Packing Company, Inc.
Clayton, North Carolina

Smithfield Packing Company, Inc.
Clinton, North Carolina

Smithfield Packing Company, Inc.
Cumming, Georgia

Smithfield Packing Company, Inc.
Grayson, Kentucky

Smithfield Packing Company, Inc.
Kinston, North Carolina

Smithfield Packing Company, Inc.
Landover, Maryland

Smithfield Packing Company, Inc.
Middlesboro, Kentucky

Smithfield Packing Company, Inc.
Portsmouth, Virginia

Smithfield Packing Company, Inc.
Smithfield, Virginia

Smithfield Packing Company, Inc.
Toano, Virginia

TIER 3
Burke Corporation
Nevada, Iowa

Butterball, LLC
Carthage, Missouri

Butterball, LLC
Sherwin Feed Mill
Columbus, Kansas

Butterball, LLC
Green Forest Feed Mill
Green Forest, Arkansas

Butterball, LLC
Huntsville, Arkansas

Butterball, LLC
Jonesboro, Arkansas

Butterball, LLC
Mountain Home Feed Mill
Mountain Drive, Arkansas

Butterball, LLC
Mt. Olive, North Carolina

Butterball, LLC
Ozark, Arkansas

Butterball, LLC
Alix Feed Mill
Ozark, Arkansas

Butterball, LLC
Turkey, North Carolina

Cimpl Meats
Yankton, South Dakota

John Morrell Food Group
Sioux Falls, South Dakota

John Morrell Food Group
St. Charles, Illinois

Johnsonville Sausage, Inc.
Countryside
Sheboygan Falls, Wisconsin

Johnsonville Sausage, Inc.
Meadowside
Sheboygan Falls, Wisconsin

Johnsonville Sausage, Inc.
Watertown
Sheboygan Falls, Wisconsin

Keystone Foods, LLC-
Equity Group Alabama Division
Gadsden, Alabama

Keystone Foods, LLC-
Equity Group Eufaula Division
Bakerhill, Alabama

Keystone Foods, LLC-
Equity Group North Carolina
Division
Reidsville, North Carolina

Kraft Foods Group, Inc.
Coshocton, Ohio

Kraft Foods Group, Inc.
Davenport, Iowa

Lloyd's Barbeque Co., LLC
St. Paul, Minnesota

Long Prairie Packing Company
Long Prairie, Minnesota

Murphy Brown, LLC
Circle Four Farms
Milford, Utah

Murphy Brown, LLC
Land Nutrient Management
Warsaw, North Carolina

Oakland Foods, LLC
Oakland, Iowa

Omaha Steaks
96th Street Plant
Omaha, Nebraska

Omaha Steaks
Snyder Plant
Omaha, Nebraska

Osceola Food, LLC
Osceola, Iowa

Plumrose USA
Booneville, Mississippi

Progressive Processing, LLC
Dubuque, Iowa

Rose Packing Company
Chicago, Illinois

Smithfield Packing Company, Inc.
Portsmouth, Virginia

Smithfield Packing Company, Inc.
Smithfield, Virginia

Smithfield Packing Company, Inc.
Tar Heel, North Carolina

Smithfield Packing Company, Inc.
Wilson, North Carolina

WORKER SAFETY AWARD WINNERS

AWARD OF COMMENDATION

Amick Farms, LLC
Hurlock, Maryland

BEF Foods, Inc.
Hillsdale, Michigan

BEF Foods, Inc.
Sulphur Springs, Texas

Boar's Head Provisions Co., Inc.
Holland, Michigan

Cargill Meat Solutions
Dayton, Virginia

Cargill Meat Solutions
Dodge City, Kansas

Cargill Meat Solutions
Hazleton, Pennsylvania

Cargill Value Added Meats
Ft. Worth, Texas

Ed Miniati, Inc.
South Holland, Illinois

Fair Oaks Farms, LLC—West
Pleasant Prairie, Wisconsin

Farmland Foods, Inc.
Kansas City, Missouri

Farmland Foods, Inc.
Lincoln, Nebraska

FPL Food, LLC
West Columbia, South Carolina

Hormel Foods Corporation

Knoxville, Iowa

John Morrell Food Group
Cudahy, Wisconsin

John Morrell Food Group
Springfield, Massachusetts

John Morrell Food Group
St. James, Minnesota

Johnsonville Sausage, Inc.
Riverside
Sheboygan Falls, Wisconsin

Kraft Foods Group, Inc.
Fullerton, California

Murphy Brown, LLC
Warsaw, North Carolina

Murphy Brown, LLC
Waverly, Virginia

Omaha Steaks
F Street Plant
Omaha, Nebraska

Plumrose USA
Council Bluffs, Iowa

Plumrose USA
Elkhart, Indiana

Quality Pork Processors
Austin, Minnesota

R.L. Zeigler Co., Inc.
Selma, Alabama

Smithfield Packing Company, Inc.
Clayton, North Carolina

ENVIRONMENTAL AWARD WINNERS

TIER 4

814 Americas, Inc.
Elizabeth, New Jersey

Cargill Cattle Feeders
Bovina, Texas

Cargill Meat Solutions
Dayton, Virginia

Cargill Meat Solutions
Timberville, Virginia

Farmland Foods, Inc.
Arnold, Pennsylvania

Farmland Foods, Inc.
Crete, Nebraska

Farmland Foods, Inc.
Kansas City, Missouri

Farmland Foods, Inc.
Lincoln, Nebraska

Farmland Foods, Inc.
Milan, Missouri

Farmland Foods, Inc.
Monmouth, Illinois

Farmland Foods, Inc.
Salt Lake City, Utah

Farmland Foods, Inc.
Wichita, Kansas

Hillshire Brands Company
San Lorenzo, California

John Morrell Food Group
Bolingbrook, Illinois

John Morrell Food Group
Cincinnati, Ohio

John Morrell Food Group
Cudahy, Wisconsin

John Morrell Food Group
Junction City, Kansas

John Morrell Food Group
Mason City, Iowa

John Morrell Food Group
Omaha, Nebraska

John Morrell Food Group
Peru, Indiana

John Morrell Food Group
San Jose, California

John Morrell Food Group
Sioux Center, Iowa

John Morrell Food Group
Sioux City, Iowa

John Morrell Food Group
Springfield, Massachusetts

John Morrell Food Group
St. Charles, Illinois

John Morrell Food Group
St. James, Minnesota

THE AMERICAN MEAT INSTITUTE ENVIRONMENTAL RECOGNITION

The American Meat Institute has developed for its members' use a series of environmental tools that may be adopted to address specific plant issues.

The Environmental Recognition Award Program is a four-tier, voluntary environmental management system toolbox, coupled with an awards program that ranges from simple to complex.

THE TIERED APPROACH

The American Meat Institute developed a four-tiered environmental recognition program to help increase EMS development and implementation throughout the meat and poultry industry, a proven method to achieve continual environmental improvement.

The program begins in Tier 1 with a basic package of environmental policy statements and environmental policy compliance criteria, advances through more comprehensive requirements in Tier 2, incorporates a complete EMS model developed in cooperation with the EPA as Tier 3, and culminates with an ISO 14001 EMS as Tier 4.

Triumph Foods, Inc.
St. Joseph, Missouri

CERTIFICATE OF RECOGNITION
Bar-S Foods Company
Lawton, Oklahoma

BEF Foods, Inc.
Springfield, Ohio

BEF Foods, Inc.
Xenia, Ohio

Birchwood Foods
Kenosha, Wisconsin

Boar's Head Provisions Co., Inc.
Forrest City, Arkansas

Boar's Head Provisions Co., Inc.
Petersburg, Virginia

Cargill Meat Solutions
Albert Lea, Minnesota

Cargill Meat Solutions
Butler, Wisconsin

Cargill Meat Solutions
Columbus, Nebraska

Dakota Premium Foods, LLC
South Saint Paul, Minnesota

Dan's Prize, Inc.
Browerville, Minnesota

Farmland Foods, Inc.
Arnold, Pennsylvania

Farmland Foods, Inc.
Carroll, Iowa

Greater Omaha Packing Company
Omaha, Nebraska

Hormel Foods Corporation
Algona, Iowa

John Morrell Food Group
Bolinbrook, Illinois

John Morrell Food Group
Sioux City, Iowa

Keystone Foods, Inc.
Equity Group Ohio Division
North Baltimore, Ohio

Land O'Frost, Inc.
West Point, Nebraska

Murphy Brown, LLC
Rose Hill, North Carolina

OSI Group
Chicago, Illinois

OSI Group
West Chicago, Illinois

Smithfield Packing Company, Inc.
Cumming, Georgia

Smithfield Packing Company, Inc.
Landover, Maryland

Swiss American Sausage Company
Lathrop, California

THE AMERICAN MEAT INSTITUTE ENVIRONMENTAL ACHIEVEMENT AWARDS

The AMI Environmental Achievement Awards are won by those member companies that go beyond environmental compliance by designing and successfully implementing an innovative plant upgrade or environmental program.

In order to be eligible for the AMI Environmental Achievement Award, all participants must submit supporting data on natural resources, financial or other metrics to document the achievements claimed in the submitted application. In addition, all applicants must have achieved and still be eligible for one of the four tiers of the Environmental Recognition Program Awards.

ACHIEVEMENT AWARD WINNERS

ENVIRONMENTAL TECHNOLOGY, OUTREACH AND TRAINING

First Place

Hormel Foods Corporation
Austin, Minnesota

Second Place

Smithfield Packing Company
Smithfield, Virginia

POLLUTION PREVENTION

First Place

Armour-Eckrich Meats, LLC
Peru, Indiana

Second place

Farmland Foods, Inc.
Carroll, Iowa

RESOURCE CONSERVATION

First Place

Burke Corporation
Nevada, Iowa

Second Place

Farmland Foods, Inc.
Milan, Missouri

Second Place

Maple Leaf Foods, Inc.
Brandon, Manitoba

SOCIAL AND ECONOMIC SUSTAINABILITY

First Place

Indiana Packers Corporation
Delphi, Indiana