

The American Meat Institute

presents the

Worker Safety

Recognition

Awards

and the

Environmental

Achievement

&

Recognition

Awards

March 9, 2011
Kansas City, Missouri

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The American Meat Institute Worker Safety Recognition Awards

The primary program goals are to motivate participants to improve their safety performance through the establishment of sound safety and health programs at the plant level and to recognize those plants that have achieved a high level of safety performance as part of the continuing effort to reduce occupational injury and illness.

In addition, the program can boost employee morale, reduce expenses associated with injuries and illness in the workplace and enhance the meat and poultry industry's overall image regarding employee safety and health.

Awards Explanation

The various levels of awards that may be earned are based on an evaluation of each eligible plant's actual safety performance as well as its implementation of various key components of an effective safety and health program as measured by the safety program questionnaire. Of the 1,500 points available, 900 or 60 percent may be earned based on the outcome of a statistical analysis of the plant's injury and illness data performed by the National Safety Council staff. The analysis includes an evaluation of both the Total Recordable Cases rate the rate for Cases With Days Away from Work, Job Transfer, or Restriction (DART). The two rates will each be worth up to 450 points (one half) of the total points available for safety performance.

Worker Safety Award Winners

Honor

Armour-Eckrich Meats, LLC
Omaha, Nebraska

Butterball, LLC
Huntsville, Arkansas

Butterball, LLC
Mt. Olive, North Carolina

Butterball, LLC
Ozark, Arkansas

Cargill Regional Beef
Wyalusing, Pennsylvania

Clougherty Packing, LLC
Los Angeles, California

Dold Foods, LLC
Wichita, Kansas

Farmland Foods, Inc.
Crete, Nebraska

Farmland Foods, Inc.
Denison, Iowa

Farmland Foods, Inc.
Milan, Missouri

FPL Food, LLC
Augusta, Georgia

Gibbon Packing, LLC
Gibbon, Nebraska

Hormel Foods Corporation
Fremont, Nebraska

Indiana Packers Corporation
Delphi, Indiana

JBS Tolleson, Inc.
Tolleson, Arizona

Keystone Foods, LLC –
Equity Group Georgia Division
Camilla, Georgia

Keystone Foods, LLC –
Equity Group Kentucky Division
Albany, Kentucky

Land O'Frost, Inc.
Searcy, Arkansas

Oakland Foods, LLC
Oakland, Iowa

Osceola Foods, LLC
Osceola, Iowa

Quality Pork Processors, Inc.
Austin, Minnesota

Rochelle Foods, Inc.
Rochelle, Illinois

Rose Packing Co., Inc.
Chicago, Illinois

Sara Lee Corporation
Florence, Alabama

Sara Lee Corporation
Haltom City, Texas

Sara Lee Corporation
Newbern, Tennessee

Worker Safety Award Winners (cont.)

Sara Lee Corporation
Shannon, Mississippi

Sara Lee Corporation
St. Joseph, Missouri

Sara Lee Corporation
Storm Lake, Iowa

Sara Lee Corporation
Zeeland, Michigan

Seaboard Foods, Inc.
Guyman, Oklahoma

Smithfield Packing Company, Inc.
Clinton, North Carolina

Merit
AdvancePierre Foods
Cincinnati, Ohio

Alma Foods, LLC
Alma, Kansas

Armour-Eckrich Meats, LLC
Junction City, Kansas

Armour-Eckrich Meats, LLC
Mason City, Iowa

Armour-Eckrich Meats, LLC
Peru, Indiana

Armour-Eckrich Meats, LLC
St. Charles, Illinois

Armour-Eckrich Meats, LLC
St. James, Minnesota

Birchwood Foods
Columbus, Ohio

Birchwood Foods
Norcross, Georgia

Boar's Head Provisions Co., Inc.
Holland, Michigan

Boar's Head Provisions Co., Inc.
Forrest City, Arkansas

Bob Evans Farms
Bidwell, Ohio

Bob Evans Farms
Hillsdale, Michigan

Butterball, LLC
Carthage, Missouri

Butterball, LLC
Longmont, Colorado

Cargill Meat Solutions
Friona, Texas

Cargill Value Added Meats
Springdale, Arkansas

Cargill Value Added Meats
Waco, Texas

Dan's Prize, Inc.
Long Prairie, Minnesota

Ed Miniati, Inc.
South Holland, Illinois

Farmland Foods, Inc.
Cumming, Georgia

Farmland Foods, Inc.
Monmouth, Illinois

Farmland Foods, Inc.
Salt Lake City, Utah

Farmland Foods, Inc.
Wichita, Kansas

Fresh Mark, Inc.
Massillon, Ohio

Golden Crisp Premium Foods
Sioux Center, Iowa

Hormel Foods Corporation
Austin, Minnesota

Hormel Foods Corporation
Beloit, Wisconsin

Hormel Foods Corporation
Tucker, Georgia

John Morrell & Co.
Cincinnati, Ohio

**Keystone Foods, LLC –
Equity Group Alabama Division**
Rainbow City, Alabama

**Keystone Foods, LLC –
Equity Group Eufaula Division**
Bakerhill, Alabama

Kraft Foods, Inc.
Columbia, Missouri

Kraft Foods, Inc.
Fullerton, California

Land O'Frost, Inc.
Lansing, Illinois

Lloyd's Barbeque Company
St. Paul, Minnesota

Long Prairie Packing Company
Long Prairie, Minnesota

Odom's Tennessee Pride Sausage
Little Rock, Arkansas

Provimi Foods, Inc.
Seymour, Wisconsin

R.L. Zeigler Co., Inc.
Selma, Alabama

Saag's Products, LLC
San Leandro, California

Sara Lee Corporation
Alexandria, Kentucky

Sara Lee Corporation
New London, Wisconsin

Sara Lee Corporation
San Lorenzo, California

Smithfield Packing Company, Inc.
Grayson, Kentucky

Smithfield Packing Company, Inc.
Kinston, North Carolina

Smithfield Packing Company, Inc.
Smithfield, Virginia

Smithfield Packing Company, Inc.
Tar Heel, North Carolina

Smithfield Packing Company, Inc.
Wilson, North Carolina

Worker Safety Award Winners (cont.)

Triumph Foods
St. Joseph, Missouri

XL Four Star Beef, Inc.
Nampa, Idaho

XL Four Star Beef, Inc.
Omaha, Nebraska

Award of Commendation
American Foods Group, LLC—
East River
Green Bay, Wisconsin

Boar's Head Provisions Co., Inc.
Jarratt, Virginia

Bob Evans Farms
Springfield, Ohio

Bob Evans Farms
Xenia, Ohio

Burke Corporation
Nevada, Iowa

Butterball, LLC
Jonesboro, Arkansas

Cargill Meat Solutions
Fresno, California

Cook's Ham, Inc.
Kansas City, Missouri

Curly's Foods, Inc.
Sioux City, Iowa

Daily's Premium Meats
Salt Lake City, Utah

Farmland Foods, Inc.
Carroll, Iowa

Fresh Mark, Inc.
Canton, Ohio

Greater Omaha Packing Co., Inc.
Omaha, Nebraska

Hormel Foods Corporation
Algona, Iowa

Keystone Foods, Inc.—
Equity Group Ohio Division
North Baltimore, Ohio

Land O'Frost, Inc.
Madisonville, Kentucky

Owens Foods
Richardson, Texas

Owens Foods
Sulphur Springs, Texas

Patrick Cudahy, Inc.
Cudahy, Wisconsin

Ralph & Paul Adams, Inc.
Bridgeville, Delaware

Certificate of Recognition
Boar's Head Provisions Co., Inc.
Petersburg, Virginia

Carando Foods
Springfield, Massachusetts

Cargill Meat Solutions
Albert Lea, Minnesota

Cargill Value Added Meats
Dayton, Virginia

Catelli Brothers, Inc.
Collingswood, New Jersey

Fair Oaks Farms, LLC—East
Pleasant Prairie, Wisconsin

Fair Oaks Farms, LLC—West
Pleasant Prairie, Wisconsin

Fresh Mark, Inc.
Salem, Ohio

Hatfield Quality Meats
Hatfield, Pennsylvania

Hormel Foods Corporation
Knoxville, Iowa

Hormel Foods Corporation
Stockton California

Keystone Foods, Inc.—
Equity Group North Carolina
Reidsville, North Carolina

Maple Leaf Foods
Brandon, Manitoba

Odom's Tennessee Pride Sausage
Dickson, Tennessee

Plumrose USA, Inc.
Booneville, Mississippi

Plumrose USA, Inc.
Elkhart, Indiana

Progressive Processing, LLC
Dubuque, Iowa

Skylark Meats
Omaha, Nebraska

Smithfield Packing Company, Inc.
Landover, Maryland

Smithfield Packing Company, Inc.
Middlesboro, Kentucky

Swiss American Sausage Company
Lathrop, California

Tyson Foods, Inc.
Vernon, Texas

The American Meat Institute Environmental Achievement Awards

The AMI Environmental Achievement Awards are won by those member companies that go beyond environmental compliance by designing and successfully implementing an innovative plant upgrade or environmental program.

In order to be eligible for the AMI Environmental Achievement Award, all participants must submit supporting data on natural resources, financial or other metrics to document the achievements claimed in the submitted application. In addition, all applicants must have achieved and still be eligible for one of the four tiers of the Environmental Recognition Program Awards.

Environmental Achievement Award Winners

Advances in Environmental Technology

First Place

Indiana Packers Corporation

Delphi, Indiana

Second Place

Keystone Foods, LLC—Equity Group Eufaula Division

Bakerhill, Alabama

Environmental Outreach to the Public

First Place

Smithfield Packing Company, Inc.

Smithfield, Virginia

Second Place

Patrick Cudahy, Inc.

Cudahy, Wisconsin

Second Place

Premium Pet Health

Denver, Colorado

Pollution Prevention

First Place

Smithfield Packing Company, Inc.

Smithfield, Virginia

Second Place

JBS Green Bay, Inc.

Green Bay, Wisconsin

Second Place

JBS Greeley, Inc.

Greeley, Colorado

Resource Conservation

First Place

Progressive Processing, Inc.

Dubuque, Iowa

Second Place

John Morrell & Co.

Cincinnati, Ohio

The American Meat Institute Annual Environmental Recognition Awards

The American Meat Institute has developed for its members' use a series of environmental tools that may be adopted to address specific plant issues.

The Environmental Recognition Award Program is a four-tier, voluntary environmental management system toolbox, coupled with an awards program that ranges from simple to complex.

The Tiered Approach

The American Meat Institute developed a four-tiered environmental recognition program to help increase EMS development and implementation throughout the meat and poultry industry, a proven method to achieve continual environmental improvement.

The program begins in Tier 1 with a basic package of environmental policy statements and environmental policy compliance criteria, advances through more comprehensive requirements in Tier 2, incorporates a complete EMS model developed in cooperation with the EPA as Tier 3, and culminates with an ISO 14001 EMS as Tier 4.

Environmental Award Winners

Tier 4

814 Americas, Inc.
Elizabeth, New Jersey

Armour-Eckrich Meats, LLC
Junction City, Kansas

Armour-Eckrich Meats, LLC
Omaha, Nebraska

Armour-Eckrich Meats, LLC
Peru, Indiana

Armour-Eckrich Meats, LLC
St. James, Minnesota

Carando Foods
Springfield, Massachusetts

Cargill Cattle Feeders
Bovina, Texas

Cargill Meat Solutions
Dayton, Virginia

Cargill Meat Solutions
Fort Morgan, Colorado

Cargill Meat Solutions
Timberville, Virginia

Cargill Pork, LLC
Bowling Green, Kentucky

Cargill Pork, LLC
Cameron, Oklahoma

Cargill Pork, LLC
Morrilton, Arkansas

Cargill Pork, LLC
Umpire, Arkansas

Cargill Value Added Meats
Springdale, Arkansas

Cook's Ham, Inc.
Kansas City, Missouri

Cook's Ham, Inc.
Lincoln, Nebraska

Curly's Foods, Inc.
Sioux City, Iowa

Farmland Foods, Inc.
Arnold, Pennsylvania

Farmland Foods, Inc.
Carroll, Iowa

Farmland Foods, Inc.
Crete, Nebraska

Farmland Foods, Inc.
Cumming, Georgia

Farmland Foods, Inc.
Denison, Iowa

Farmland Foods, Inc.
Milan, Missouri

Farmland Foods, Inc.
Monmouth, Illinois

Farmland Foods, Inc.
Salt Lake City, Utah

Farmland Foods, Inc.
Wichita, Kansas

Environmental Award Winners (cont.)

Golden Crisp Premium Foods, Inc. *Sioux Center, Iowa* Smithfield Packing Company, Inc. *Wilson, North Carolina*

JBS Green Bay, Inc. *Green Bay, Wisconsin*

St. Charles Dry Sausage *St. Charles, Illinois*

JBS Plainwell, Inc. *Plainwell, Michigan*

Tier 3
Alma Foods *Alma, Kansas*

John Morrell & Co *Cincinnati, Ohio*

Armour-Eckrich Meats, LLC *Mason City, Iowa*

John Morrell & Co *Sioux Falls, South Dakota*

Burke Corporation *Nevada, Iowa*

Kraft Foods, Inc. *Newberry, South Carolina*

Butterball, LLC *Carthage, Missouri*

Mohawk Packing Company *San Jose, California*

Butterball, LLC *Huntsville, Arkansas*

Patrick Cudahy, Inc. *Cudahy, Wisconsin*

Butterball, LLC *Longmont, Colorado*

Premium Pet Health *Denver, Colorado*

Butterball, LLC *Mt. Olive, North Carolina*

Smithfield Packing Company, Inc. *Clayton, North Carolina*

Butterball, LLC *Ozark, Arkansas*

Smithfield Packing Company, Inc. *Landover, Maryland*

Clougherty Packing, LLC *Los Angeles, California*

Smithfield Packing Company, Inc. *Portsmouth, Virginia*

Dan's Prize, Inc. *Browerville, Minnesota*

Smithfield Packing Company, Inc. *Smithfield, Virginia*

Dan's Prize, Inc. *Long Prairie, Minnesota*

Smithfield Packing Company, Inc. *Toano, Virginia*

Dold Foods, LLC
Wichita, Kansas

Hormel Foods Corporation
Algona, Iowa

Hormel Foods Corporation
Beloit, Wisconsin

Hormel Foods Corporation
Fremont, Nebraska

Hormel Foods Corporation
Knoxville, Iowa

Hormel Foods Corporation
Stockton, California

Hormel Foods Corporation
Tucker, Georgia

Jennie-O Turkey Store, Inc.
Barron, Wisconsin

Jennie-O Turkey Store, Inc.
Faribault, Minnesota

Jennie-O Turkey Store, Inc.
Melrose, Minnesota

Jennie-O Turkey Store, Inc.
Montevideo, Minnesota

Jennie-O Turkey Store, Inc.
Pelican Rapids, Minnesota

Jennie-O Turkey Store, Inc.—
Benson Avenue
Willmar, Minnesota

Jennie-O Turkey Store, Inc.—
Willmar Avenue
Willmar, Minnesota

Lloyd's Barbeque, Inc.
St. Paul, Minnesota

Osceola Foods, LLC
Osceola, Iowa

Progressive Processing, LLC
Dubuque, Iowa

Rochelle Foods, LLC
Rochelle, Illinois

Sara Lee Corporation
Florence, Alabama

Sara Lee Corporation
Haltom City, Texas

Sara Lee Corporation
New London, Wisconsin

Sara Lee Corporation
Newbern, Tennessee

Sara Lee Corporation
San Lorenzo, California

Sara Lee Corporation
St. Joseph, Missouri

Sara Lee Corporation
Storm Lake, Iowa

Sara Lee Corporation
Zeeland, Michigan

Environmental Award Winners (cont.)

Saratoga Specialties
Bolingbrook, Illinois

Swiss American Sausage Co.
Lathrop, California

Tyson Foods, Inc.
Berryville, Arkansas

Tyson Foods, Inc.
Dawson, Georgia

Tyson Foods, Inc.
Fort Smith, Arkansas

Tyson Foods, Inc.
Green Forest, Arkansas

Tyson Foods, Inc.
Harrisonburg, Virginia

Tyson Foods, Inc.
Monett, Missouri

Tyson Foods, Inc.
Montgomery City, Missouri

Tyson Foods, Inc.
New Holland, Pennsylvania

Tyson Foods, Inc.
Olathe, Kansas

Tyson Foods, Inc.
Scranton, Arkansas

Tyson Foods, Inc.
Sioux City, Iowa

Tyson Foods, Inc.
Temperanceville, Virginia

Tyson Foods, Inc.
Wilkesboro, North Carolina

Tyson Fresh Meats, Inc.
Amarillo, Texas

Tyson Fresh Meats, Inc.
Columbus Junction, Iowa

Tyson Fresh Meats, Inc.
Dakota City, Nebraska

Tyson Fresh Meats, Inc.
Denison, Iowa

Tyson Fresh Meats, Inc.
Emporia, Kansas

Tyson Fresh Meats, Inc.
Geneseo, Illinois

Tyson Fresh Meats, Inc.
Holcomb, Kansas

Tyson Fresh Meats, Inc.
Lexington, Nebraska

Tyson Fresh Meats, Inc.
Logansport, Indiana

Tyson Fresh Meats, Inc.
Pasco, Washington

Tyson Fresh Meats, Inc.
Perry, Iowa

Tyson Fresh Meats, Inc.
Storm Lake, Iowa

Tyson Fresh Meats, Inc.
Waterloo, Iowa

Tier 2

Boar's Head Provisions Co., Inc.
Jarratt, Virginia

Boar's Head Provisions Co., Inc.
Petersburg, Virginia

Butterball, LLC
Jonesboro, Arkansas

Indiana Packers Corporation
Delphi, Indiana

Keystone Foods, LLC -
Equity Group Eufaula Division
Bakerhill, Alabama

Land O'Frost, Inc.
Lansing, Illinois

Land O'Frost, Inc.
Madisonville, Kentucky

Land O'Frost, Inc.
Searcy, Arkansas

Saag's Products, LLC
San Leandro, California

Sara Lee Corporation
Shannon, Mississippi

Seaboard Foods, LLC
Shawnee Mission, Kansas

Tyson Refrigerated Processed
Meats
Vernon, Texas

Tier 1

American Foods Group, LLC
Green Bay, Wisconsin

Butterball, LLC
Columbus, Kansas

Butterball, LLC - Alix Feed Mill
Ozark, Arkansas

Cimpl's LLC
Yankton, South Dakota

Dakota Premium Foods
South St. Paul, Minnesota

JBS Greeley, Inc.
Greeley, Colorado

Long Prairie Packing Company
Long Prairie, Minnesota

Performance Pet Products
Mitchell, South Dakota

Skylark Meats, LLC
Bellevue, Nebraska

Skylark Meats, LLC
Omaha, Nebraska

ACCEPT NO SUBSTITUTES



AMI EXPO IS NOW IN THE SPRING: APRIL 13-16, 2011

Timing matters! The industry asked for a spring expo for meat, poultry and seafood – and AMI is the only show to deliver. We've moved from October to April!

- **The largest and newest equipment** displayed for meat, poultry and seafood processors.
- **Dietary Guidelines Issue Update** – just published, how does it impact your business?
- **AMSA's Quality Assurance 101** is being held at AMI Expo this year.
- **Networking events** to meet new partners from every corner of the world.
- **Capital Equipment Justification Short Course** to reduce costs and increase productivity.
- **Now in the spring**, you don't have to wait to see the latest technology, and you'll **save 25% on spring travel**.

FREE SATURDAY REGISTRATION FOR PROCESSORS AND PACKERS: Free entrance to the exhibit hall from 10:00 am – 2:00 pm on Saturday, April 16.



POWERFUL PARTNERSHIPS. PROVEN SOLUTIONS.

TAKE NOTE OF NEW DATES!

WEDNESDAY, APRIL 13 – SATURDAY, APRIL 16, 2011

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