

NAMI
Meat Industry Food Safety
Conference





Bullet Session
Foreign Object Task Force

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Foreign Object Task Force

- Representatives from multiple departments - Operations, FSQA, Maintenance, etc..
- Management and Hourly Employees
- All shifts
- Meet regularly and be involved
- System/Data Driven Approach

Elements

- Program & Policy 
- Team Member Engagement 
- Tracking/Trending 
- Innovation 

Program & Policy

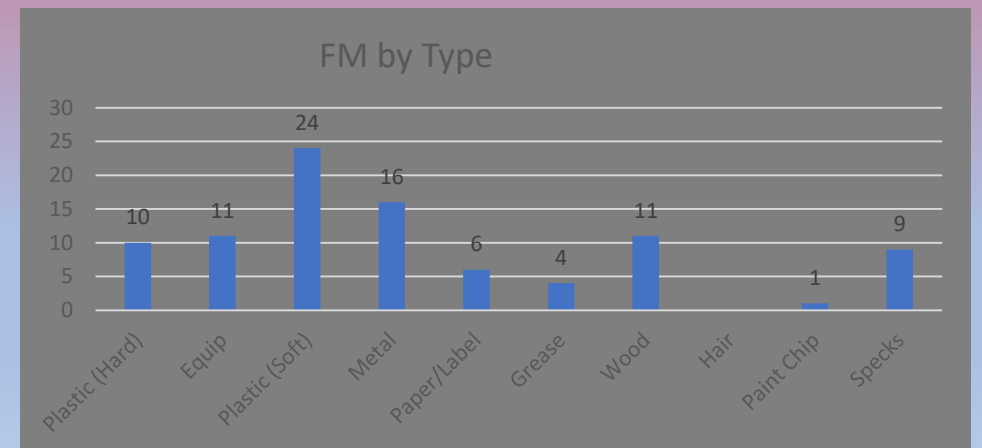
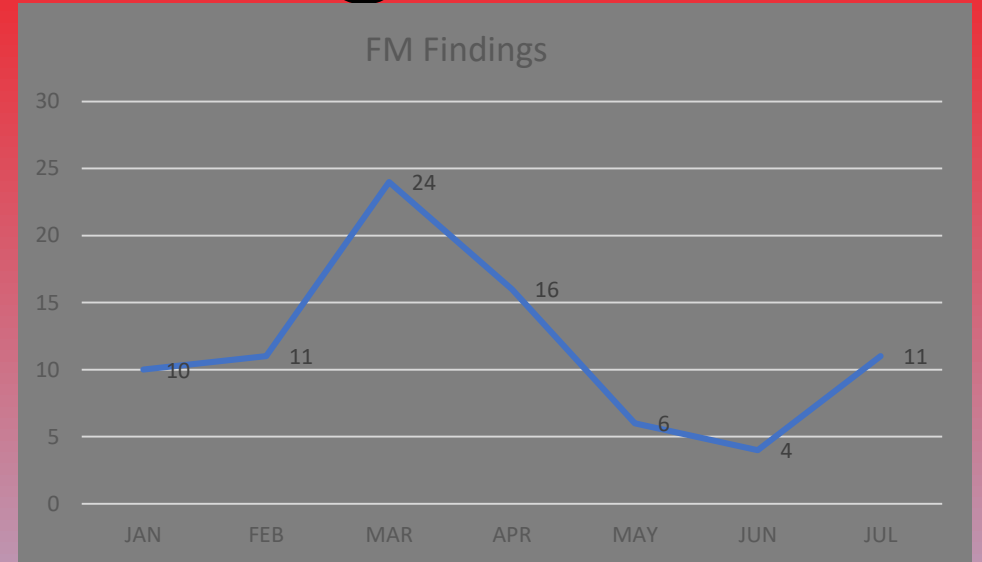
- Prevent Adulteration of Ingredients, Raw Materials, In process and Finished Products
- Utilize existing Regulatory programs (SSOP, HACCP)
- Customize to your process and products
- Address internal and external findings
- Monitoring and Documentation

Team Member Engagement

- Training – Initial and ongoing
 - Behavioral
 - Hands On
- FOTF/Investigation Collaboration
- FMEA Reviews
- Repair Remove Replace

Tracking/Trending

- Internal/External Findings
 - By Type
 - By Area
 - Over time
-
- Measures performance
 - Provides Focus for Actions
 - Risk Assessment



Innovation

- Multi-prong (comprehensive) approach is needed
- Technology solution is one of the arrows in the quiver
- Solution available for metal and high density objects
- Composite pallets
- Vision based solution for low density objects
- Belt inspection
- AI based software
- Sanitary design
- Use the findings as an educational tool for TMs

Questions



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