THE NORTH AMERICAN MEAT INSTITUTE

presents the
ENVIRONMENTAL ACHIEVEMENT and
RECOGNITION AWARDS

JANUARY 26, 2015
ATLANTA, GEORGIA
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**AWARDS PRESENTED BY:**

BARRY CARPENTER, PRESIDENT & CEO
NORTH AMERICAN MEAT INSTITUTE

DAVE MCDONALD, NAMI CHAIRMAN,
CEO & PRESIDENT
OSI GROUP, LLC
The NAMI Environmental Achievement Awards are won by those member companies that go beyond environmental compliance by designing and successfully implementing an innovative plant upgrade or environmental program.

In order to be eligible for the NAMI Environmental Achievement Award, all participants must submit supporting data on natural resources, financial or other metrics to document the achievements claimed in the submitted application. In addition, all applicants must have achieved and still be eligible for one of the four tiers of the Environmental Recognition Program Awards.
ACHIEVEMENT AWARD WINNERS

ENVIRONMENTAL TECHNOLOGY, OUTREACH AND TRAINING
First Place
Smithfield—Farmland
Lincoln, Nebraska

Second Place
Patrick Cudahy, LLC
Cudahy, Wisconsin

Third Place
Smithfield—Farmland
Smithfield, Virginia

POLLUTION PREVENTION
First Place
Saratoga Food Specialties
Bolingbrook, Illinois

Second place
Circle Four Farms
Milford, Utah

Third Place
John Morrell Food Group
Springfield, Massachusetts
ACHIEVEMENT AWARD WINNERS

RESOURCE CONSERVATION
First Place
Clemens Food Group
Hatfield, Pennsylvania

Second Place
Circle Four Farms
Milford, Utah

Second Place
Smithfield—Farmland
Milan, Missouri

SOCIAL AND ECONOMIC SUSTAINABILITY
First Place
Premium Pet Health, LLC
Denver, Colorado

Second Place
Circle Four Farms
Milford, Utah

Third Place
Keystone Foods, LLC-
Equity Group North Carolina Division
Reidsville, North Carolina
THE NORTH AMERICAN MEAT INSTITUTE
ENVIRONMENTAL RECOGNITION

The North American Meat Institute has developed for its members’ use a series of environmental tools that may be adopted to address specific plant issues.

The Environmental Recognition Award Program is a four-tier, voluntary environmental management system toolbox, coupled with an awards program that ranges from simple to complex.

THE TIERED APPROACH

The North American Meat Institute developed a four-tiered environmental recognition program to help increase EMS development and implementation throughout the meat and poultry industry, a proven method to achieve continual environmental improvement.

The program begins in Tier 1 with a basic package of environmental policy statements and environmental policy compliance criteria, advances through more comprehensive requirements in Tier 2, incorporates a complete EMS model developed in cooperation with the EPA as Tier 3, and culminates with an ISO 14001 EMS as Tier 4.
ENVIRONMENTAL AWARD WINNERS

TIER 4

814 Americas, Inc.
Elizabeth, New Jersey

Cargill Cattle Feeders
Bovina, Texas

Circle Four Farms
Milford, Utah

Cargill Meat Solutions
Timberville, Virginia

Circle Four Farms
Milford, Utah

Cargill Meat Solutions
Timberville, Virginia

Farmland Foods, Inc.
Crete, Nebraska

Farmland Foods, Inc.
Salt Lake City, Utah

John Morrell Food Group
Cincinnati, Ohio

John Morrell Food Group
Junction City, Kansas

John Morrell Food Group
St. Charles, Illinois

John Morrell Food Group
Mason City, Iowa

John Morrell Food Group
Omaha, Nebraska

John Morrell Food Group
Peru, Indiana

John Morrell Food Group
Sioux Center, Iowa

John Morrell Food Group
Sioux City, Iowa

John Morrell Food Group
Sioux Falls, South Dakota

John Morrell Food Group
Springfield, Massachusetts

John Morrell Food Group
St. James, Minnesota

Mohawk Packing Company
San Jose, California

Murphy Brown, LLC
Ames, Iowa

Murphy Brown, LLC
Laurinburg, North Carolina

Murphy Brown, LLC
Princeton, Missouri

Murphy Brown, LLC
Rose Hill, North Carolina

Murphy Brown, LLC
Waverly, Virginia

Murphy Brown, LLC
Warsaw, North Carolina

Murphy Brown, LLC
Yuma, Colorado

Patrick Cudahy, LLC
Cudahy, Wisconsin

Premium Pet Health
Denver, Colorado
ENVIROMENTAL AWARD WINNERS

Premium Pet Health
Smithfield, Virginia

Premium Pet Health
Orange City, Iowa

Saratoga Food Specialties
Bolingbrook, Illinois

Smithfield—Farmland
Arnold, Pennsylvania

Smithfield—Farmland
Clayton, North Carolina

Smithfield—Farmland
Cumming Georgia

Smithfield—Farmland
Denison, Iowa

Smithfield—Farmland
Grayson, Kentucky

Smithfield—Farmland
Kansas City, Missouri

Smithfield—Farmland
Lincoln, Nebraska

Smithfield—Farmland
Middlesboro, Kentucky

Smithfield—Farmland
Milan, Missouri

Smithfield—Farmland
Monmouth, Illinois

Stefano Foods, Inc.
Charlotte, North Carolina

TIER 3

Alma Foods
Alma, Kansas

Burke Corporation
Nevada, Iowa

Butterball, LLC
Sherwin Feed Mill
Columbus, Kansas

Butterball, LLC
Huntsville, Arkansas

Butterball, LLC
Jonesboro, Arkansas

Butterball, LLC
Mountain Home Feed Mill
Mountain Home, Arkansas

Butterball, LLC
Mt. Olive, North Carolina

Butterball, LLC
Ozark, Arkansas

Butterball, LLC
Alix Feed Mill
Ozark, Arkansas

Butterball, LLC
Turkey, North Carolina

Cimpl Meats
Yankton, South Dakota

Clemens Food Group
Hatfield, Pennsylvania
ENVIRONMENTAL AWARD WINNERS

Clougherty Packing Co. LLC
Vernon, California

Dan's Prize, Inc.
Browerville, Minnesota

Dan's Prize, Inc.
Long Prairie, Minnesota

Dold Foods, LLC
Wichita, Kansas

Hillshire Brands Company
Kansas City, Kansas

Hormel Foods Corporation
Algon, Iowa

Hormel Foods Corporation
Austin, Minnesota

Hormel Foods Corporation
Beloit, Wisconsin

Hormel Foods Corporation
Fremont, Nebraska

Hormel Foods Corporation
Knoxville, Iowa

Hormel Foods Corporation
Stockton, California

Hormel Foods Corporation
Tucker, Georgia

Jennie-O Turkey Store, Inc.
Barron, Wisconsin

Jennie-O Turkey Store, Inc.
Faribault, Minnesota

Jennie-O Turkey Store, Inc.
Melrose, Minnesota

Jennie-O Turkey Store, Inc.
Montevideo, Minnesota

Jennie-O Turkey Store, Inc.
Pelican Rapids, Minnesota

Jennie-O Turkey Store, Inc.
Benson Avenue
Willmar, Minnesota

Jennie-O Turkey Store, Inc.
Willmar Avenue
Willmar, Minnesota

King’s Command Foods, LLC
Oklahoma City, Oklahoma

Lloyd’s Barbeque Co., LLC
St. Paul, Minnesota

Maple Leaf Foods, Inc.
Brandon, Manitoba

Osceola Food, LLC
Osceola, Iowa

Progressive Processing, LLC
Dubuque, Iowa

Rochelle Foods, LLC
Rochelle, Illinois

Saag’s Specialty Meats, LLC
San Leandro, California

Swiss American Sausage Co.
Lathrop, California
ENVIRONMENTAL AWARD WINNERS

Tyson Foods, Inc.
Sedalia Complex
Sedalia, Missouri

Tyson Fresh Meats, Inc.
Amarillo, Texas

Tyson Fresh Meats, Inc.
Columbus Junction, Iowa

Tyson Fresh Meats, Inc.
Denison, Iowa

Tyson Fresh Meats, Inc.
Emporia, Kansas

Tyson Fresh Meats, Inc.
Hillsdale, Illinois

Tyson Fresh Meats, Inc.
Holcomb, Kansas

Tyson Fresh Meats, Inc.
Lexington, Nebraska

Tyson Fresh Meats, Inc.
Logansport, Indiana

Tyson Fresh Meats, Inc.
Perry, Iowa

Tyson Fresh Meats, Inc.
Storm Lake, Iowa

 KEYS

Keystone Foods, LLC—
Equity Group Georgia Division
Camilla, Georgia

Keystone Foods, LLC—
Equity Group Kentucky Division
Albany, Kentucky

Keystone Foods, LLC—
Equity Group North Carolina Division
Reidsville, North Carolina

Land O’Frost, Inc.
Lansing, Illinois

Land O’Frost, Inc.
Madisonville, Kentucky

Land O’Frost, Inc.
Searcy, Arkansas

Land O’Frost, Inc.
West Point, Nebraska

TIER 1

BEF Foods
Hillsdale, Michigan

BEF Foods
Xenia, Ohio

Columbia Further Processing
West Columbia, South Carolina

Keystone Foods, LLC—
Equity Group Eufaula Division
Baker Hill, Alabama

TIER 2

Cimpl’s LLC
Yankton, South Dakota

Indiana Packers Corporation
Delphi, Indiana
ENVIRONMENTAL AWARD WINNERS

Keystone Foods, LLC—
Equity Group Gadsden Division
Gadsden, Alabama

Green Bay Dressed Beef, LLC
Acme Facility
Green Bay, Wisconsin

Long Prairie Packing Company
Long Prairie, Minnesota

Maple Leaf Foods
Heritage Facility
Hannon, Ontario—Canada

Performance Pet Products, LLC
Mitchell, South Dakota
CONGRATULATIONS TO THE WINNERS FOR YOUR OUTSTANDING ACHIEVEMENTS IN ENVIRONMENTAL IMPROVEMENT.

SEE YOU NEXT YEAR!