



2020  
Annual Awards Ceremony  
and Luncheon

January 28, 2020  
GEORGIA WORLD CONGRESS CENTER  
ATLANTA, GEORGIA

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## Master of Ceremonies:

Greg Schwem  
Corporate Entertainer

## Awards Presented By:

Warren Panico  
Sigma  
NAMI Chairman

Julie Anna Potts  
North American Meat Institute  
President & CEO

# ANNUAL AWARD WINNERS

## E. Floyd Forbes Award

**Robert Savage**

President

*HACCP Consulting Group, LLC*

**E. Floyd Forbes Award** is named for the visionary who guided formation of the Western States Meat Packers Association (which later became the National Meat Association, a predecessor organization to NAMI). This award honors individuals for a career of outstanding industry related accomplishments and overall dedication to the meat industry. It has been presented annually since 1957. E. Floyd Forbes was a rancher from Marysville, California, and active in the California Cattlemen's Association. He served as President of CCA 1930-1932, and in 1933 accepted the position of representing western meat packers for the American Meat Institute. Western States Meat Packers Association was then formed in 1946.

This year's recipient, Robert Savage, has had an extensive career in the meat industry and has been a pioneer in food safety. He developed HACCP-based, canning regulations for meat and poultry products and has taught numerous HACCP audit courses. His work has facilitated the successful integration of HACCP plans in countless slaughter and processing plants. His efforts have aided many NAMI members with regulatory compliance as well as critical training on *Listeria* prevention, and proper sanitation practices.

## Harry L. Rudnick Educator's Award

**Temple Grandin Ph.D.**

Professor

*Colorado State University*

**Harry L. Rudnick Educator's Award** recognizes an individual from academia who has made outstanding contributions in the field of food science, food safety and education .

Dr. Temple Grandin's innovative research and multifaceted teaching approach has had a profound effect on both the people and livestock in our industry. Her commitment to the future of the meat industry and improvements to animal welfare holds great value to the members of the North American Meat Institute.

# ANNUAL AWARD WINNERS

## Industry Advancement Award

**John Vatri**  
Vice President of Operations  
*Cardinal Meat Specialists, Ltd.*

**The Industry Advancement Award** honors an individual, group or company whose work has contributed to the success of the meat and poultry industry.

This year's recipient, John Vatri, is being honored for his leadership in creating the NAMI Task Force that launched the "Trust in Animal Protein" (TAP) initiative. Thanks to his support, NAMI has seen significant, positive collaboration within the meat industry to recognize the changing consumer landscape. He has dedicated his time and expertise to redefining the NAMI vision and its core strategies in order to build trust through transparency within the animal protein sector. In addition, the insights and contributions he has made to the Meat Institute through service as an officer of the Board of Directors and on other committees has been a true asset to the organization and NAMI's goals.

## Supplier of the Year

**REISER**

**Supplier of the Year Award** honors a supplier who has shown a spirit of partnership and made an outstanding contribution to the success of the meat and poultry industry.

REISER's high-quality equipment, innovative engineering and outstanding service have made a significant positive impact on food safety practices. REISER has a strong commitment to its customers and is dedicated to providing better and smarter solutions. REISER has supported NAMI through sponsorships of various NAMI events, as well as active participation at board meetings and trade events. REISER has proven to be a strong advocate for the meat industry as well NAMI and its members.

# THE NORTH AMERICAN MEAT INSTITUTE ENVIRONMENTAL RECOGNITION

The North American Meat Institute has developed for its members' use a series of environmental tools that may be adopted to address specific plant issues.

The Environmental Recognition Award Program is a four-tier, voluntary environmental management system (EMS) toolbox, coupled with an awards program that ranges from simple to complex.

## THE TIERED APPROACH

The North American Meat Institute developed a four-tiered environmental recognition program to help increase EMS development and implementation throughout the meat and poultry industry, a proven method to achieve continual environmental improvement.

The program begins in Tier 1 with a basic package of environmental policy statements and environmental policy compliance criteria, advances through more comprehensive requirements in Tier 2, incorporates a complete EMS model developed in cooperation with the EPA as Tier 3, and culminates with an ISO 14001 EMS as Tier 4.

A complete description of the program and tier criteria can be found at [www.meatinstitute.org](http://www.meatinstitute.org) under events.

# ENVIRONMENTAL AWARD WINNERS

## TIER 4

**American Skin Food Group**  
Burgaw, NC

**Duplin Marketing Company, LLC**  
Clinton, NC

**Mohawk Packing Co**  
San Jose, CA

**Smithfield Foods**  
Bolingbrook, IL

**Smithfield Foods**  
Carroll, IA

**Smithfield Foods**  
Charlotte, NC

**Smithfield Foods**  
Clinton, NC

**Smithfield Foods**  
Cudahy, WI

**Smithfield Foods**  
Denison, IA

**Smithfield Foods**  
Elizabeth, NJ

**Smithfield Foods**  
Grayson, KY

**Smithfield Foods**  
Junction City, KS

**Smithfield Foods**  
Kansas City, MO

**Smithfield Foods**  
Kinston, NC

**Smithfield Foods**  
Lincoln, NE

**Smithfield Foods**  
Mason City, IA

**Smithfield Foods**  
Middlesboro, KY

**Smithfield Foods**  
Milan, MO

**Smithfield Foods**  
Monmouth, IL

**Smithfield Foods**  
Omaha, NE

**Smithfield Foods**  
Orange City, IA

**Smithfield Foods**  
Salt Lake City, UT

**Smithfield Foods**  
Sioux Center, IA

**Smithfield Foods**  
Sioux City, IA

**Smithfield Foods**  
Springdale, OH

**Smithfield Foods**  
Springfield, MA

**Smithfield Foods**  
St. Charles, IL

**Smithfield Foods**  
St. James, MN

**Smithfield Foods**  
Tar Heel, NC

# ENVIRONMENTAL AWARD WINNERS

**Smithfield Foods**  
Wichita, KS

TIER 3

**Smithfield Foods**  
Wilson, NC

**Butterball, LLC**  
**Alix Feed Mill**  
Ozark, AR

**Smithfield Fresh Meats Corp.**  
Smithfield, VA

**Butterball, LLC**  
Carthage, MO

**Smithfield Hog Production**  
Algona, IA

**Butterball, LLC**  
Farmville, NC \*\*

**Smithfield Hog Production**  
Corcoran, CA

**Butterball, LLC**  
Green Forest, AR

**Smithfield Hog Production**  
Laurinburg, NC

**Butterball, LLC**  
Huntsville, AR \*\*

**Smithfield Hog Production**  
Milford, UT

**Butterball, LLC**  
Jonesboro, AR

**Smithfield Hog Production**  
Princeton, MO

**Butterball, LLC**  
Mountain Home, AR

**Smithfield Hog Production**  
Yuma, CO

**Butterball, LLC**  
Mt. Olive, NC

**Smithfield Hog Production**  
Warsaw, NC

**Butterball, LLC**  
Ozark, AR

**Smithfield Hog Production**  
Waverly, VA

**Butterball, LLC**  
Raeford, NC

**Smithfield Premium Genetics**  
Roanoke Rapids, NC

**Butterball, LLC**  
**Sherwin Feed Mill**  
Columbus, KS

**Smithfield Premium Pet Health**  
Denver, CO

**Butterball, LLC**  
Turkey, NC

**Smithfield Premium Pet Health**  
Smithfield, VA

**Cimpl's, LLC**  
Yankton, SD \*



# ENVIRONMENTAL AWARD WINNERS

**Dorada Foods, LLC**  
Reidsville, NC

**Green Bay Dressed Beef, LLC**  
East River Facility  
Green Bay, WI \*

**JBS USA**  
Beardstown, IL

**JBS USA**  
Cactus, TX

**JBS USA**  
Grand Island, NE

**JBS USA**  
Greeley, CO

**JBS USA**  
Green Bay, WI

**JBS USA**  
Hyrum, UT

**JBS USA**  
Louisville, KY

**JBS USA**  
Marshalltown, IA

**JBS USA**  
Omaha, NE

**JBS USA**  
Ottumwa, IA

**JBS USA**  
Plainwell, MI

**JBS USA**  
Souderton, PA \*\*

**JBS USA**  
**MOPAC Rendering**  
Souderton, PA \*\*

**JBS USA**  
Tolleson, AZ

**JBS USA**  
Worthington, MN

**JBS Canada Beef**  
Greeley, CO \*\*

**Pilgrim's**  
Arcadia, WI

**Pilgrim's**  
Canton, GA

**Pilgrim's**  
Cold Spring, MN \*\*

**Pilgrim's**  
De Queen, AR

**Pilgrim's**  
Ellijay, GA

**Pilgrim's**  
Gainesville, GA

**Pilgrim's**  
Guntersville, AL

**Pilgrim's**  
Lufkin, TX \*\*

**Pilgrim's**  
Mayfield, KY

**Pilgrim's**  
**Moorefield Fresh Foods**  
Moorefield, WV

# ENVIRONMENTAL AWARD WINNERS

Pilgrim's  
Moorefield Prepared Foods  
Moorefield, WV \*\*

Pilgrim's  
Mt. Pleasant Fresh Foods  
Mt. Pleasant, TX

Pilgrim's  
Mt. Pleasant Prepared Foods  
Mt. Pleasant, TX \*\*

Pilgrim's  
Nacogdoches, TX

Pilgrim's  
Russellville, AL

Pilgrim's  
Sanford, NC

Pilgrim's  
Sumter, SC

Pilgrim's  
Waco, TX \*\*

River Valley Ingredients  
Texarkana, AR

Smithfield Foods  
Greenfield, IN \*

Smithfield Foods  
Los Angeles, CA

Smithfield Foods  
Pine Ridge Farms  
Des Moines, IA

Tyson Chicken, Inc.  
Albertville, AL

Tyson Chicken, Inc.  
Hope, AR

Tyson Chicken, Inc.  
Robards, KY \*\*

Tyson Farms, Inc.  
Union City, TN

Tyson Farms, Inc.  
Wilkesboro, NC

Tyson Foods, Inc.  
Temperanceville, VA

Tyson Fresh Meats, Inc.  
Amarillo, TX

Tyson Fresh Meats, Inc.  
Columbus Junction, IA

Tyson Fresh Meats, Inc.  
Dakota Dunes, SD

Tyson Fresh Meats, Inc.  
Emporia, KS \*

Tyson Fresh Meats, Inc.  
Hillsdale, IL

Tyson Fresh Meats, Inc.  
Holcomb, KS

Tyson Fresh Meats, Inc.  
Lexington, NE

Tyson Fresh Meats, Inc.  
Logansport, IN

Tyson Fresh Meats, Inc.  
Madison, NE

# ENVIRONMENTAL AWARD WINNERS

Tyson Fresh Meats, Inc.  
Perry, IA

Tyson Fresh Meats, Inc.  
Sherman, TX \*

Tyson Fresh Meats, Inc.  
Storm Lake, IA

Tyson Poultry, Inc.  
Broken Bow, OK

Tyson Poultry, Inc.  
Cumming, GA \*\*

Tyson Poultry, Inc.  
Nashville, AR

Tyson Poultry, Inc.  
New Holland, PA

Tyson Poultry, Inc.  
Keystone Foods  
Albany, KY

## TIER 2

Gibbon Packing  
Gibbon, NE

Keystone Foods  
USA Proteins  
Jefferson, WI

Long Prairie Packing  
Long Prairie, MN \*\*

On-Cor Frozen Foods  
Aurora, IL \*

Skylark Meats, LLC  
Omaha, NE

SugarCreek Packing  
Cambridge City  
Cincinnati, OH

SugarCreek Packing  
Dayton  
Cincinnati, OH

SugarCreek Packing  
Fairfield  
Cincinnati, OH \*

SugarCreek Packing  
Frontenac  
Cincinnati, OH

SugarCreek Packing  
Hamilton  
Cincinnati, OH \*

SugarCreek Packing  
Washington Court House  
Cincinnati, OH

Tyson Chicken, Inc.  
Noel, MO \*

## TIER 1

Johnsonville, LLC  
Holton, KS

Johnsonville, LLC  
Sheboygan Falls, WI

Johnsonville, LLC  
Watertown, WI

Kansas City Sausage Co.  
Coastal Protein  
Godwin, NC

# ENVIRONMENTAL AWARD WINNERS

**Kansas City Sausage, Co.**  
Kansas City, MO

**King's Command Foods, LLC**  
Kent, WA

**Momence Packing Company**  
Momence, IL

**Plumrose USA**  
Booneville, MS \*\*

**Plumrose USA**  
**Council Bluffs 1**  
Council Bluffs, IA \*\*

**Plumrose USA**  
**Council Bluffs 2**  
Council Bluffs, IA \*\*

**Plumrose USA**  
Elkhart, IN \*\*

**Plumrose USA**  
Ottumwa, IA \*\*

**Plumrose USA**  
Swanton, VT \*\*

**Triumph Foods, LLC**  
St. Joseph, MO

\*Tier Advancement

\*\*New Award Winner

# THE NORTH AMERICAN MEAT INSTITUTE WORKER SAFETY RECOGNITION AWARDS

The primary program goals are to motivate participants to improve their worker safety performance through the establishment of sound safety and health programs at the plant level and to recognize those plants that have achieved a high level of safety performance as part of the continuing effort to reduce occupational injury and illness.

In addition, the program can boost employee morale, reduce expenses associated with injuries and illness in the workplace and enhance the meat and poultry industry's overall image regarding employee safety and health.

## AWARDS EXPLANATION

The various levels of awards that may be earned are based on an evaluation of each eligible plant's actual safety performance as well as its implementation of various key components of an effective safety and health program as measured by the safety program questionnaire. Of the 1,500 points available, 900, or 60 percent, may be earned based on the outcome of a statistical analysis of the plant's injury and illness data performed by the National Safety Council staff. The analysis includes an evaluation of both the Total Recordable Cases rate and the rate for Cases With Days Away from Work, Job Transfer, or Restriction (DART). The two rates are each worth up to 450 points (one half) of the total points available for safety performance.

# WORKER SAFETY AWARD WINNERS

## AWARD OF HONOR

**Caviness Beef Packers**  
Amarillo, TX

**Caviness Beef Packers**  
Hereford, TX

**Duplin Marketing Company, LLC**  
Clinton, NC

**Gibbon Packing**  
Gibbon, NE

**JBS USA**  
Beardstown, IL

**JBS USA**  
Omaha, NE

**Johnsonville, LLC**  
Banner Creek  
Holton, KS

**Johnsonville, LLC**  
Riverside  
Sheboygan Falls, WI

**Land O'Frost, Inc.**  
Lansing, IL

**Land O'Frost, Inc.**  
Madisonville, KY

**Land O'Frost, Inc.**  
Searcy, AR

**Maple Leaf Foods Inc.**  
Cappola  
North York, Ontario

**Maple Leaf Foods Inc.**  
Speedvale  
Guelph, Ontario

**Maple Leaf Foods Inc.**  
Toronto Poultry  
Toronto, Ontario

**Omaha Steaks International, Inc.**  
96th St. Plant  
Omaha, NE

**OSI Industries, LLC**  
Oakland, IA

**Pilgrim's**  
Canton, GA

**Pilgrim's**  
Chattanooga, TN

**Pilgrim's**  
De Queen, AR

**Pilgrim's**  
Elberton, GA

**Pilgrim's**  
Gainesville, GA

**Pilgrim's**  
Marshville, NC

**Pilgrim's**  
Natchitoches, LA

**Pilgrim's**  
Pittsburg, TX

**Pilgrim's**  
Waco, TX

**Plumrose USA**  
Elkhart, IN

**Quality Pork Processors**  
Austin, MN

# WORKER SAFETY AWARD WINNERS

Seaboard Foods, LLC  
Guymon, OK

Smithfield Foods  
Pine Ridge Farms  
Des Moines, IA

Smithfield Foods  
Kinston, NC

Smithfield Foods  
Omaha, NE

Smithfield Foods  
Orange City, IA

Smithfield Foods  
Salt Lake City, Utah

Smithfield Foods  
Wichita, KS

Smithfield Foods  
Wilson, NC

SugarCreek Packing  
Washington Court House, OH

## AWARD OF MERIT

American Foods Group  
Sharonville, OH

Birchwood Foods  
Columbus, OH

Boar's Head Provisions Co., Inc.  
Forrest City, AR

Boar's Head Provisions Co., Inc.  
Holland, MI

Indiana Packers Corporation  
Delphi, IN

JBS USA  
Greeley, CO

JBS USA  
Hyrum, UT

JBS USA  
Louisville, KY

JBS USA  
Marshalltown, IA

JBS USA  
MOPAC Rendering  
Souderton, PA

JBS USA  
Souderton, PA

JBS USA  
Sanford, NC

JBS USA  
Worthington, MN

Johnsonville, LLC  
Countryside  
Sheboygan Falls, WI

Johnsonville, LLC  
Watertown, WI

Long Prairie Packing  
Long Prairie, MN

Omaha Steaks International, Inc.  
F St. Plant  
Omaha, NE

# WORKER SAFETY AWARD WINNERS

Omaha Steaks International, Inc.  
Synder Plant  
Omaha, NE

On-Cor Frozen Foods  
Geneva, IL

OSI Group  
Chicago, IL

OSI Group  
Riverside, CA

Pilgrim's  
Broadway Plant  
Timberville, VA

Pilgrim's  
Cold Spring, MN

Pilgrim's  
Douglas, GA

Pilgrim's  
Ellijay, GA

Pilgrim's  
Enterprise, AL

Pilgrim's  
Foreman, AR

Pilgrim's  
Guntersville, AL

Pilgrim's  
Lufkin, TX

Pilgrim's  
Moorefield Fresh Foods  
Moorefield, WV

Pilgrim's  
Nacogdoches Processing Plant  
Nacogdoches, TX

Pilgrim's  
Sumter Processing Plant  
Sumter, SC

Plumrose USA  
Booneville, MS

Plumrose USA  
Council Bluffs 1  
Council Bluffs, IA

Smithfield Foods  
Dension, IA

Smithfield Foods  
Grayson, KY

Smithfield Foods  
Greenfield, ID

Smithfield Foods  
Junction City, KS

Smithfield Foods  
Kansas City, MO

Smithfield Foods  
Lincoln, NE

Smithfield Foods  
Mason City, IA

Smithfield Foods  
Milan, MO

Smithfield Foods  
Peru, ID

Smithfield Foods  
San Jose, CA



# WORKER SAFETY AWARD WINNERS

**Smithfield Foods**  
St. Charles, IL

**Smithfield Hog Production**  
Rocky Mountain Region

**SugarCreek Packing**  
Dayton, OH

**SugarCreek Packing**  
Carthage, MO

**SugarCreek Packing**  
Frontenac, KS

**Surlean Foods**  
San Antonio, TX

**SQUARE-H Brands, Inc.**  
Vernon, CA

## AWARD OF COMMENDATION

**Cargill**  
Wyalusing, PA

**Cimpl's, LLC**  
Yankton, SD

**CS Beef Packers**  
Kuna, ID

**Green Bay Dressed Beef**  
**East River Plant**  
Green Bay, WI

**JBS USA**  
Lenoir, NC

**JBS USA**  
Ottumwa, IA

**Johnsonville, LLC**  
**Meadowside**  
Sheboygan Falls, WI

**Pilgrim's**  
Arcadia, WI

**Pilgrim's**  
Carrollton, GA

**Pilgrim's**  
**Mayfield Complex**  
Hickory, KY

**Pilgrim's**  
Live Oak, FL

**Pilgrim's**  
**Moorefield Prepared Foods**  
Moorefield, WV

**Pilgrim's**  
**Mt. Pleasant Pet Food**  
Mt. Pleasant, TX

**Pilgrim's**  
**Mt. Pleasant Poultry**  
Mt. Pleasant, TX

**Pilgrim's**  
**Mt. Pleasant West Complex**  
Mt. Pleasant, TX

**Pilgrim's**  
Russellville, AL

**Plumrose USA**  
**Council Bluffs 2**  
Council Bluffs, IA

**Smithfield Foods**  
Cudahy, WI

# WORKER SAFETY AWARD WINNERS

**Smithfield Foods**  
Elizabeth, NJ

**Smithfield Foods**  
Kansas City, MO

**Smithfield Foods**  
Middlesboro, KY

**Smithfield Foods**  
Sioux City, IA

**Smithfield Premium Pet Health**  
Smithfield, VA

**SugarCreek Packing**  
Cambridge City, IN

**Surlean Foods**  
Dallas, TX

## CERTIFICATE OF RECOGNITION

**Birchwood Foods**  
Norcross, GA

**Boar's Head Provisions Co. Inc.**  
Jarrett, VA

**Golden State Foods**  
Opelika, AL

**JBS USA**  
Cactus, TX

**JBS USA**  
Grand Island, NE

**JBS USA**  
Green Bay, WI

**JBS USA**  
Plainwell, MI

**JBS USA**  
Riverside, CA

**JBS USA**  
Tolleson, AZ

**Pilgrim's**  
Aibonito, Puerto Rico

**Pilgrim's**  
**Moorefield Protein Conversion**  
Moorefield, WV

**Pilgrim's**  
**Sumter Protein Conversion**  
Sumter, SC

**Pilgrim's**  
**Broadway Protein Conversion**  
Timberville, VA

**Skylark Meats, LLC**  
Omaha, NE

**Smithfield Foods**  
St. James, MN

**Smithfield Premium Pet Health**  
Denver, CO



Congratulations to  
the Award Winners.

See you next year!

January 26-28, 2021



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