

NAMI NORTH AMERICAN
MEAT INSTITUTE



*For the People, Animals
& Climate of Tomorrow*

2021
Environmental and Worker Safety
Recognition Awards
Ceremony and Reception

March 29, 2022
THE JW MARROITT
SAN ANTONIO, TEXAS

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Awards Presented By:

Brad McDowell
AB Foods, LLC, an Agri Beef Company
NAMI Chairman

Julie Anna Potts
North American Meat Institute
President & CEO

THE NORTH AMERICAN MEAT INSTITUTE ENVIRONMENTAL RECOGNITION AWARDS

The North American Meat Institute has developed for its members' use a series of environmental tools that may be adopted to address specific plant issues.

The Environmental Recognition Award Program is a four-tier, voluntary environmental management system (EMS) toolbox, coupled with an awards program that ranges from simple to complex.

THE TIERED APPROACH

The North American Meat Institute developed a four-tiered environmental recognition program to help increase EMS development and implementation throughout the meat and poultry industry, a proven method to achieve continual environmental improvement.

The program begins in Tier 1 with a basic package of environmental policy statements and environmental policy compliance criteria, advances through more comprehensive requirements in Tier 2, incorporates a complete EMS model developed in cooperation with the EPA as Tier 3, and culminates with an ISO 14001 EMS as Tier 4.

A complete description of the program and tier criteria can be found at www.meatinstitute.org under events.

ENVIRONMENTAL AWARD WINNERS

TIER 4

American Skin Food Group
Burgaw, NC

Duplin Marketing Company, LLC
Clinton, NC

Pilgrim's
Moorefield Prepared Foods
Moorefield, WV*

Saratoga Foods
Bolingbrook, IL

Smithfield Foods
Arnold, PA

Smithfield Foods
Carroll, IA

Smithfield Foods
Charlotte, NC

Smithfield Foods
Clinton, NC

Smithfield Foods
Crete, NE

Smithfield Foods
Cudahy, WI

Smithfield Foods
Cumming, GA

Smithfield Foods
Denison, IA

Smithfield Foods
Grayson, KY

Smithfield Foods
Distribution Center
Greenfield, IN

Smithfield Foods
Junction City, KS

Smithfield Foods
Kansas City, MO

Smithfield Foods
Lincoln, NE

Smithfield Foods
Mason City, IA

Smithfield Foods
Middlesboro, KY

Smithfield Foods
Milan, MO

Smithfield Foods
Monmouth, IL

Smithfield Foods
Omaha, NE

Smithfield Foods
Orange City, IA

Smithfield Foods
Peru, IN

Smithfield Foods
Salt Lake City, UT

Smithfield Foods
Sioux Center, IA

Smithfield Foods
Sioux City, IA

ENVIRONMENTAL AWARD WINNERS

Smithfield Foods
Sioux Falls, SD

Smithfield Foods
North Facility
Smithfield, VA

Smithfield Foods
Springfield, MA

Smithfield Foods
St. Charles, IL

Smithfield Foods
St. James, MN

Smithfield Foods
Wichita, KS

Smithfield Foods
Wilson, NC

Smithfield Hog Production
Central Region
Warsaw, NC*

Smithfield Hog Production
Midwest Region
Algona, IA

Smithfield Hog Production
North Region
Waverly, VA

Smithfield Hog Production
Rocky Mountain Region
Corcoran, CA

Smithfield Hog Production
Utah Region
Milford, UT

Smithfield Hog Production
South Region
Laurinburg, NC

Smithfield Hog Production
Colorado Region
Yuma, CO

Smithfield Premium Genetics
Roanoke Rapids, NC

TIER 3

Cimpl's, LLC
Yankton, SD

Calihan Pork Processors, LLC
Peoria, IL **

Clemens Food Group
Coldwater, MI

Clemens Food Group
Hatfield, PA

CS Beef Packers
Kuna, ID*

Gibbon Packing
Gibbon, NE*

Green Bay Dressed Beef, LLC
East River Facility
Green Bay, WI *

JBS USA
Beardstown, IL

JBS USA
Cactus, TX

JBS USA
Grand Island, NE

ENVIRONMENTAL AWARD WINNERS

JBS USA
Greeley, CO

JBS USA
Green Bay, WI

JBS USA
Hyrum, UT

JBS USA
Louisville, KY

JBS USA
Marshalltown, IA

JBS USA
Omaha, NE

JBS USA
Ottumwa, IA

JBS USA
Plainwell, MI

JBS USA
Souderton, PA

JBS USA
MOPAC Rendering
Souderton, PA

JBS USA
Tolleson, AZ

JBS USA
Worthington, MN

Keystone Foods
Albany, KY

Keystone Foods
Camilla, GA

Long Prairie Packing
Long Prairie, MN

OSI Group
Racine Plant
Chicago, IL**

OSI Group
West Chicago, IL

OSI Industries
Oakland, IA*

Pilgrim's
To-Ricos, Ltd.
Aibonito, PR**

Pilgrim's
Arcadia, WI

Pilgrim's
Canton, GA

Pilgrim's
Carrollton, GA**

Pilgrim's
Fresh Foods
Chattanooga, TN**

Pilgrim's
Cold Spring, MN

Pilgrim's
De Queen, AR

Pilgrim's
Douglas, GA**

Pilgrim's
Ellijay, GA

Pilgrim's
Enterprise, AL**

ENVIRONMENTAL AWARD WINNERS

Pilgrim's
Gainesville, GA

Pilgrim's
Guntersville, AL

Pilgrim's
Lufkin, TX **

Pilgrim's
Mayfield Complex
Hickory, KY

Pilgrim's
Marshville, NC**

Pilgrim's
Fresh Foods
Moorefield, WV

Pilgrim's
East Plant
Mt. Pleasant, TX**

Pilgrim's
Prepared Foods
Mt. Pleasant, TX

Pilgrim's
West Plant-Fresh Foods
Mt. Pleasant, TX

Pilgrim's
Nacogdoches, TX

Pilgrim's
Natchitoches, LA**

Pilgrim's
Russellville, AL

Pilgrim's
Sanford, NC

Pilgrim's
Sumter, SC

Pilgrim's
Waco, TX

River Valley Ingredients
Texarkana, AR

River Valley Ingredients
Cumming, GA**

Saratoga Food Specialties
Eastvale, CA **

Saratoga Food Specialties
North Las Vegas, NV **

Skylark Meats, LLC
Omaha, NE*

Smithfield Foods
Des Moines, IA

Smithfield Foods
Elizabeth, NJ

Smithfield Foods
Distribution Center
North East, MD

Smithfield Foods
Distribution Center
Tar Heel, NC*

Smithfield Foods
Kansas City Sausage, Co.
Kansas City, MO*

The Hillshire Brands Company
Newbern, TN**

Tyson Chicken, Inc.
Albertville, AL

ENVIRONMENTAL AWARD WINNERS

Tyson Chicken, Inc.
Hope, AR

Tyson Chicken, Inc.
Noel, MO

Tyson Chicken, Inc.
Robards, KY

Tyson Farms, Inc.
Blountsville, AL**

Tyson Farms, Inc.
Division: Big Bird
Glen Allen, VA

Tyson Farms, Inc.
Obion County Complex
Union City, TN

Tyson Foods, Inc.
Dallas, TX**

Tyson Foods, Inc.
Haltom City, TX**

Tyson Foods, Inc.
Houston, TX**

Tyson Foods, Inc.
Wilkesboro, NC

Tyson Fresh Meats, Inc.
Amarillo, TX

Tyson Fresh Meats, Inc.
Columbus Junction, IA

Tyson Fresh Meats, Inc.
Dakota Dunes, SD

Tyson Fresh Meats, Inc.
Holcomb, KS

Tyson Fresh Meats, Inc.
Hillsdale, IL

Tyson Fresh Meats, Inc.
Lexington, NE

Tyson Fresh Meats, Inc.
Logansport, IN

Tyson Fresh Meats, Inc.
Madison, NE

Tyson Fresh Meats, Inc.
Pasco, WA

Tyson Fresh Meats, Inc.
Perry, IA

Tyson Fresh Meats, Inc.
Storm Lake, IA

Tyson Fresh Meats, Inc.
Waterloo, IA

Tyson Poultry, Inc.
Cumming, GA

Tyson Poultry, Inc.
Nashville, AR

Tyson Poultry, Inc.
New Holland, PA

Tyson Prepared Foods, Inc.
Hutchinson, KS**

Tyson Prepared Foods, Inc.
North Richland Hills, TX**

Tyson Prepared Foods, Inc.
South Hutchinson, KS**

ENVIRONMENTAL AWARD WINNERS

Tyson Refrigerated
Processed Meats
Vernon, TX**

Tyson Turkey Operations
Storm Lake, IA**

TIER 2

Boar's Head Provisions, Co., Inc.
Forrest City, AR*

Boar's Head Provisions, Co., Inc.
Holland, MI*

Boar's Head Provisions, Co., Inc.
Jarratt, VA*

Boar's Head Provisions, Co., Inc.
North Plant
New Castle, IN**

Boar's Head Provisions, Co., Inc.
South Plant
New Castle, IN*

Boar's Head Provisions, Co., Inc.
Petersburg, VA*

Frank Brunckhorst Co., LLC
Brooklyn, NY*

Frank Brunckhorst Co., LLC
Groveport, OH*

Green Bay Dressed Beef, LLC
Acme Plant
Green Bay, WI

JBS Foods Canada
Brooks, Alberta

Pilgrim's
Athens, GA**

Pilgrim's
Elberton, GA**

SugarCreek Packing
Cambridge City
Cincinnati, OH

SugarCreek Packing
Dayton
Cincinnati, OH

SugarCreek Packing
Fairfield
Cincinnati, OH

SugarCreek Packing
Frontenac
Cincinnati, OH

SugarCreek Packing
Hamilton
Cincinnati, OH

SugarCreek Packing
Washington Court House
Cincinnati, OH

TIER 1

Caviness Beef Packers
Amarillo, TX

Caviness Beef Packers
Hereford, TX

Green Bay Dressed Beef, LLC
Northland Kosher Plant
Green Bay, WI

ENVIRONMENTAL AWARD WINNERS

Kansas City Sausage Co.
Coastal Protein
Godwin, NC

Smithfield Foods
Crete, NE

Smithfield Foods
St. James, MN

Smithfield Hog Production
Missouri Region
Princeton, MO

Swift Prepared Foods
Booneville, MS

Swift Prepared Foods
Council Bluffs 1
Council Bluffs, IA

Swift Prepared Foods
Council Bluffs 2
Council Bluffs, IA

Swift Prepared Foods
Elkhart, IN

Swift Prepared Foods
Moberly, MO**

Swift Prepared Foods
Ottumwa, IA

Swift Prepared Foods
Swanton, VT

The Bruss Company
Jacksonville, FL

The Pork Group
Holdenville, OK

Triumph Foods, LLC
St. Joseph, MO

Tyson Fresh Meats, Inc.
Council Bluffs, IA

Tyson Fresh Meats, Inc.
Emporia, KS

Tyson Fresh Meats, Inc.
Goodlettsville, TN

Tyson Fresh Meats, Inc.
Ottawa, IL**

Tyson Fresh Meats, Inc.
Sherman, TX

Tyson Fresh Meats, Inc.
Sioux City, IA**

*Tier Advancement

**New Award Winner

THE NORTH AMERICAN MEAT INSTITUTE WORKER SAFETY RECOGNITION AWARDS

The primary program goals are to motivate participants to improve their worker safety performance through the establishment of sound safety and health programs at the plant level and to recognize those plants that have achieved a high level of safety performance as part of the continuing effort to reduce occupational injury and illness.

In addition, the program can boost employee morale, reduce expenses associated with injuries and illness in the workplace and enhance the meat and poultry industry's overall image regarding employee safety and health.

AWARDS EXPLANATION

The various levels of awards that may be earned are based on an evaluation of each eligible plant's actual safety performance as well as its implementation of various key components of an effective safety and health program as measured by the safety program questionnaire. Of the 1,500 points available, 900, or 60 percent, may be earned based on the outcome of a statistical analysis of the plant's injury and illness data performed by the National Safety Council staff. The analysis includes an evaluation of both the Total Recordable Cases rate and the rate for Cases With Days Away from Work, Job Transfer, or Restriction (DART). The two rates are each worth up to 450 points (one half) of the total points available for safety performance.

WORKER SAFETY AWARD WINNERS

AWARD OF HONOR

Caviness Beef Packers
Amarillo, TX

Caviness Beef Packers
Hereford, TX

FPL Food, LLC
Augusta, GA

Gibbon Packing
Gibbon, NE

Golden State Foods
Protein Products
Opelika, AL

JBS USA
Beardstown, IL

JBS USA
Marshalltown, IA

Land O’Frost, Inc.
Lansing, IL

Land O’Frost, Inc.
Madisonville, KY

Land O’Frost, Inc.
Searcy, AR

Omaha Steaks International, Inc.
Snyder Plant
Omaha, NE

OSI Industries, LLC
Oakland, IA

Pilgrim’s
Athens, GA

Pilgrim’s
Debone Plant
Chattanooga, TN

Pilgrim’s
Kill Plant
Chattanooga, TN

Pilgrim’s
Hatchery
Cullman, AL

Pilgrim’s
Complex
De Queen, AR

Pilgrim’s
Pet Foods
De Queen, AR

Pilgrim’s
Enterprise, AL

Pilgrim’s
Hatchery
Fort Payne, AL

Pilgrim’s
Gainesville, GA

Pilgrim’s
Guntersville, AL

Pilgrim’s
Mayfield Complex
Hickory, KY

Pilgrim’s
Marshville, NC

Pilgrim’s
Fresh Foods
Moorefield, WV

Pilgrim’s
Prepared Foods
Moorefield, WV

Pilgrim’s
East Plant
Mt. Pleasant, TX

WORKER SAFETY AWARD WINNERS

**Pilgrim's
Protein Plant**
Mt. Pleasant, TX

**Pilgrim's
West Plant**
Mt. Pleasant, TX

Pilgrim's
Nacogdoches, TX

Pilgrim's
Sanford, NC

**Pilgrim's
Broadway Complex**
Timberville, VA

Pilgrim's
Waco, TX

Quality Pork Processors
Austin, MN

Saratoga Foods Inc.
Bolingbrook, IL

Seaboard Foods, LLC
Guymon, OK

Seaboard Foods, LLC
Guymon, OK

Smithfield BioScience
Sharonville, OH

Smithfield Foods
Arnold, PA

Smithfield Foods
Clinton, NC

Smithfield Foods
Cudahy, WI

Smithfield Foods
Des Moines, IA

Smithfield Foods
Elizabeth, NJ

Smithfield Foods
Junction City, KS

Smithfield Foods
Milan, MO

**Smithfield Foods
Packaged Meats**
Omaha, NE

Smithfield Foods
Peru, IN

Smithfield Foods
Salt Lake City, UT

Smithfield Foods
Sioux Center, IA

**Smithfield Foods
Packaged Meats**
Sioux Falls, SD

Smithfield Foods
St. Charles, IL

Smithfield Foods
Tar Heel, NC

Smithfield Foods
Wilson, NC

Swift Prepared Foods
Booneville, MS

**Swift Prepared Foods
Council Bluffs 1**
Council Bluffs, IA

WORKER SAFETY AWARD WINNERS

Swift Prepared Foods
Council Bluffs 2
Council Bluffs, IA

Swift Prepared Foods
Elkhart, IN

Triumph Foods, LLC
St. Joseph, MO

AWARD OF MERIT

Birchwood Foods
Columbus, OH

Birchwood Foods
Kenosha, WI

Boar's Head Provisions Co., Inc.
Forrest City, AR

Boar's Head Provisions Co., Inc.
Petersburg, VA

Cargill
Wyalusing, PA

CS Beef Packers
Kuna, ID

Fresh Mark
Canton, OH

Fresh Mark
Cold Storage
Massillon, OH

Fresh Mark
Massillon, OH

Fresh Mark
Salem, OH

Green Bay Dressed Beef, LLC
Acme Plant
Green Bay, WI

Green Bay Dressed Beef, LLC
East River Facility
Green Bay, WI

JBS USA
Omaha, NE

JBS USA
Plainwell, MI

JBS USA
MOPAC Rendering
Souderton, PA

JBS USA
Tolleson, AZ

Omaha Steaks International, Inc.
F St. Plant
Omaha, NE

Omaha Steaks International, Inc.
96th St. Plant
Omaha, NE

OSI Industries, LLC
West Chicago, IL

Pilgrim's
To-Ricos, Ltd
Aibonito, PR

Pilgrim's
Hatchery
Albertville, AL

Pilgrim's
Arcadia, WI

Pilgrim's
Truck Stop
Chattanooga, TN

Pilgrim's
Hatchery
Cohutta, GA

WORKER SAFETY AWARD WINNERS

Pilgrim's
Douglas, GA

Pilgrim's
Elberton, GA

Pilgrim's
Live Oak, FL

Pilgrim's
Lufkin, TX

Pilgrim's
Prepared Foods
Mt. Pleasant, TX

Pilgrim's
Processing Plant
Nacogdoches, TX

Pilgrim's
Distribution Center
Pittsburg, TX

Skylark Meats, LLC
Omaha, NE

Smithfield Foods
Denison, IA

Smithfield Foods
Distribution Center
Greenfield, ID

Smithfield Foods
Mason City, IA

Smithfield Foods
Sioux City, IA

Smithfield Foods
North Plant
Smithfield, VA

Smithfield Foods
Springfield, MA

Smithfield Foods
St. James, MN

Smithfield Foods
Distribution Center
Tar Heel, NC

Smithfield Foods
Vernon, CA

Smithfield Hog Production
Midwest Region

Smithfield Hog Production
Rocky Mountain Region

Smithfield Pet
Orange City, IA

Swift Beef Company
Hyrum, UT

Swift Pork Company
Ottumwa, IA

Swift Pork Company
Worthington, MN

AWARD OF COMMENDATION

Birchwood Foods
Norcross, GA

Boar's Head Provisions Co., Inc.
New Castle, IN

JBS USA
Retail Ready
Lenoir, NC

WORKER SAFETY AWARD WINNERS

King's Command Foods LLC
Versailles, OH

OSI Group
Fort Atkinson, WI

OSI Group
Geneva, IL

OSI Industries
Racine Plant
Chicago, IL

Pilgrim's
Cold Spring, MN

Pilgrim's
Feed Mill & Feedhaul
Guntersville, AL

Pilgrim's
Pet Food
Mt. Pleasant, TX

Pilgrim's
Broadway Protein Conversion
Timberville, VA

Smithfield Foods
Cumming, GA

Smithfield Foods
Distribution Center
North East, MD

Swaggerty' Sausage Co., Inc.
Kodak, TN

Swift Beef Company
Grand Island, NE

Swift Beef Company
Riverside, CA

Swift Prepared Foods
Swanton, VT

CERTIFICATE OF RECOGNITION

Boar's Head Provisions Co. Inc.
Jarrett, VA

Calihan Pork Processors, LLC
Peoria, IL

JBS USA
Value Added
Greeley, CO

JBS USA
Souderton, PA

Long Prairie Packing
Long Prairie, MN

Pilgrim's
Feed Mill
Chattanooga, TN

Pilgrim's
Truck Shop & Live Haul
Guntersville, AL

Smithfield Foods
Carroll, IA

Swift Pork Company
Pipestone, MN

Congratulations to the
2021 Award Winners.

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MEAT INSTITUTE



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& Climate of Tomorrow*

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